This Brochure is prepared by Daimler AG and it predominantly reflects the capabilities and performance of vehicles sold in Europe. Some characteristics, capabilities, performance features and optional extras (e.g. towing systems) may not be available or may not apply in Australia or under Australian conditions. The information in this Brochure is therefore indicative, illustrative and provided only for guidance and should not be relied on. To obtain current and accurate information on a vehicle and any options applicable to Australia, contact your local authorised Mercedes-Benz dealer.





recognise critical situations as soon as they start to develop and Brake Assist (BAS) is

to take a break. For those in control. You can benefit from assistance when moving off



Being in control means being able to rise not only to the challenges of the present but to those of the future, too. Representing the next stage in the development of the SUV, the M-Class embodies a strong sense of responsibility – a concept which we regard as an essential component of contemporary, superior mobility. This is why our vision was fixed firmly on the future throughout the development phase. We have been no less attentive to the other key

aspects of the M-Class: advanced engine technology, breathtakingly attractive design, outstanding comfort and a benchmark safety concept. Together, these qualities make every trip a relaxing experience which can be enjoyed from the high driving position that gives you a commanding view, on or off the road.

At a glance | from page 4 | Insight | from page 20

Featured models:

ML 250 BlueTEC 4MATIC | iridium silver metallic | Cover and from page 4 5-twin-spoke light-alloy wheels,

tobacco brown/marron/black leather appointments, brown ash wood

ML 350 4MATIC BlueEFFICIENCY | diamond white metallic BRIGHT | From page 12

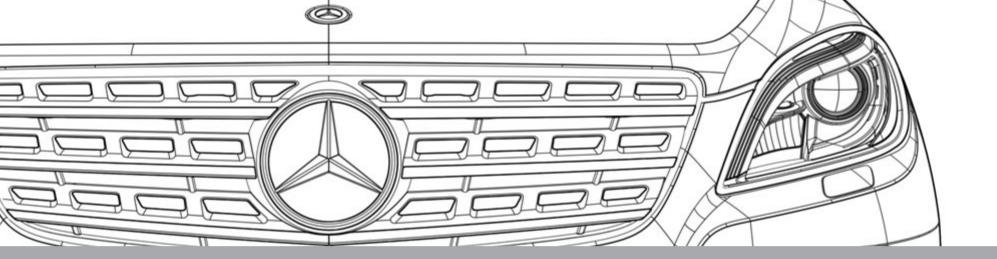
AMG Exterior Sports package, Interior Sports package,

AMG 5-twin-spoke light-alloy wheels,

black DINAMICA microfibre/ARTICO man-made leather upholstery,

light longitudinal-grain aluminium

The illustrations may show accessories and optional extras which are not part of the standard specification



Responsible dynamism: BlueEFFICIENCY, efficient diesel and petrol engines, transmission and chassis

Drive system & chassis | from page 28

The highest possible degree of safety: integral safety concept technologies for the "Safe driving", "In the event of danger", "In an accident" and "After an accident" phases Safety | from page 40

Experience the essence of relaxed driving:

air conditioning, load compartment management, multimedia and assistance systems, seats Comfort | from page 44

Exclusivity and performance: ML 63 AMG 4MATIC exterior, interior, technology and Performance Studio AMG | from page 50

The M-Class – a model of individuality: standard equipment and optional extras, equipment packages, designo, upholstery and trim, wheels, genuine accessories Equipment & appointments | from page 54

Star service: all you need to know about MercedesCard, Mercedes-Benz Financial Services, Mercedes-Benz mobility, Mercedes-Benz Museum, Test drive, Interactive Owner's Manual and Mercedes-Benz Guides, Mobile internet, Service packages and Accident repairs

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The facts at your fingertips: dimensions, paintwork and technical data

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A welcome alternative to free-fall driving

Feeling on top of the world is the natural reaction once your vehicle has made it up a steep incline. But then comes the question of how to get down again. Will you be able to keep it under control as you descend steep, off-road tracks? If the surface is unfavourable? If the gradient is as much as 100%? Might you not be in for a free-fall descent under these conditions?

There's no need to worry: in the M-Class you can enjoy the ride all the way down again, too. The patented Downhill Speed Regulation system can ensure a constant, pleasantly slow ground speed even when negotiating steep downhill stretches and difficult terrain. The cruise control lever allows the speed to be adjusted at any time. So you can always count on a safe, gentle and relaxing descent – almost as if you were floating downhill.



Five centimetres of steel can have a remarkable effect. The five centimetres in question belong to the wedge-pin door lock, which has saved the lives of countless drivers and passengers around the world since it was patented in July 1958. By preventing the doors from bursting open in an accident this innovative design featuring a metal wedge pin and two safety detents stopped the occupants from being thrown out of the vehicle, previously a common and disastrous consequence of even relatively harmless collisions.

But the wedge-pin door lock did more than just increase the stability of the occupant compartment: it also reduced the risk of the doors being jammed, thereby simplifying the task facing the rescuers to such a degree that lives were saved in many cases.

Today, the enhanced version of the wedge-pin door lock remains the benchmark for car door safety.

In fact, the wedge-pin door lock is a perfect example of how, thanks to their great attention to detail, perseverance and willingness to think outside the box, Mercedes-Benz safety researchers regularly come up with unexpected and exciting solutions.

But whatever they may be working on, they always have one overriding objective in mind: ensuring the well-being of Mercedes-Benz drivers.



We stop at nothing to protect you

running lamps. **The facts.** Paintwork. Total displacement. Climate control. Seats. Dimension of the facts of

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BlueEFFICIENCY – fast forward to tomorrow

Mercedes-Benz is quicker at getting future technologies to where they matter most: on the road. With the exception of the G-Class and R-Class, all of our 4, 6 and 8-cylinder models now include BlueEFFICIENCY measures that help to reduce your impact on the environment significantly. Our BlueEFFICIENCY concept comprises innovations for efficient mobility as well as optimised processes all the way along the value chain.

The BlueEFFICIENCY measures - the Mercedes-Benz efficiency package. A comprehensive set of vehicle enhancements saves fuel and eases the burden on the environment. Each model combines the most efficient engine with the very latest aerodynamic and energy-management measures, including the ECO start/stop function available for most models. The BlueDIRECT V6 and V8 petrol engines featured in many model series deliver more power while reducing consumption by up to 25%. The new BlueEFFICIENCY Edition badge is reserved for the most economical models in selected ranges. These vehicles employ special measures to save weight, reduce air resistance or optimise the drivetrain and thereby achieve even lower fuel consumption and CO₂ figures.

BlueTEC - the clean diesel. A modular emission-control system makes BlueTEC an exceptionally clean diesel technology, as it not only removes up to 95% of the particulate matter from the exhaust gases but also reduces nitrogen oxides by up to 90%. What remains is mainly water and nitrogen.

HYBRID - combustion engine and electric motor intelligently combined. A well-coordinated team can achieve more, as hybrid technology certainly proves. The electric motor supports the engine during the journey e.g. with a boost effect for more powerful acceleration - or it acts as a generator, recuperating energy during braking in order to charge the battery (regenerative braking). The latest-generation hybrid drive system is capable of allelectric operation for up to one kilometre at a maximum speed of 35 km/h and also allows efficient, emission-free coasting at speeds below 160 km/h by shutting off the engine on the overrun and disengaging the drive system. And for the first time, these benefits are also available in a premium-class diesel model - without any loss of spaciousness. The E 300 BlueTEC HYBRID¹ is also the world's most economical luxury-segment model.

Innovative drive systems that break new ground.

In mid-2013, our electric drive technology will be moving into the fast lane with the arrival of the SLS AMG Coupé Electric Drive², which takes electric driving into a whole new dimension. This super sports car equipped with four synchronous electric motors is our second production-ready electric car and delivers superb performance figures: 551 kW and 1000 Nm make it the most powerful AMG highperformance model ever, yet it produces no local emissions. Another innovative alternative, the hydrogen drive, has also taken to the road at Mercedes-Benz with a small-scale series of B-Class models that use a fuel cell to generate power for the electric motor. Finally, the F 125! represents the future of zero-emission motoring in the luxury class.

But that's not all: under the banner "Design for Environment", we look at a vehicle's entire lifecycle and work hard to preserve the environment, all the way from the planning stage through to recycling. What's more, we are involved in the development of alternative fuels and carry out research in the field of bionics.

Further information about our comprehensive measures can be found at: www.mercedes-benz.com/blueefficiency

¹⁻Class E 300 BlueTEC HYBRID Saloon: the vehicle complies with the Euro 5 emissions standard. Fuel consumption - urban: 4.3-4.2 I/100 km, extra-urban: 4.3-4.2 I/100 km, combined: 4.3-4.2 I/100 km; CO₂ emissions combined: 112-109 g/km

² SLS AMG Coupé Electric Drive - CO₂ emissions combined in g/km: 0; electrical consumption combined in kWh/100 km: 26.8 The figures shown were obtained in accordance with the prescribed measuring process (Directive [EC] 715/2007 in the currently applicable version). The figures are not based on an individual model and do not constitute part of the product offer; they are provided solely for purposes of comparison between different vehicle models

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M-Class BlueEFFICIENCY

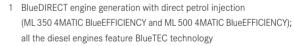
An SUV which acknowledges its responsibility to the environment: the M-Class adopts a holistic approach, combining agility and dynamism with efficiency technologies as well as innovative measures aimed at optimising both fuel consumption and emissions

When we develop a new model, responsibility for the environment plays a crucial role. People's awareness is increasing as emissions, fuel consumption and fuel prices become topics that affect us all. It is therefore only natural that the M-Class models should also be BlueEFFICIENCY models. Measured against comparable

predecessor models, the engine range for the M-Class offers an increase in performance of up to 23% with a simultaneous reduction in fuel consumption and emissions of up to 28%. Confirmation of the environmental compatibility of the M-Class, all the way from the production stage, through use and on to recycling, is provided

by the International Environmental Certificate "Design for Environment" (ISO/TR 14062).

BlueEFFICIENCY comprises a whole package of specific measures:



- 2 Optimised aerodynamics (including lowered suspension, underbody panelling, roof, exterior mirror housings) provide the best C_d value in the segment (ML 250 BlueTEC 4MATIC has a C_d value of 0.32)
- 3 ECO start/stop function as standard
- 4 Emission class Euro 5 for petrol engines, Euro 6 for BlueTEC diesels
- 5 7G-TRONIC PLUS automatic transmission optimised to reduce fuel consumption
- 6 Ancillaries with energy-saving control (fuel pump and electromechanical Direct-Steer system)
- 7 Radiator shutter (for 4 and 6-cylinder models)
- 8 Alternator management with kinetic-energy recuperation
- 9 Refrigerant compressor only activated on demand (BlueTEC diesels)
- 10 Current fuel consumption indicator
- 11 Specially designed tyres and wheels for reduced rolling resistance



Cleaner, more powerful and more economical: the M-Class features the latest BlueTEC diesel technology from Mercedes-Benz. Powerful and quiet, the engines also impress with their optimised emission and fuel-consumption figures, thanks to which they comply with the Euro 6 emission class



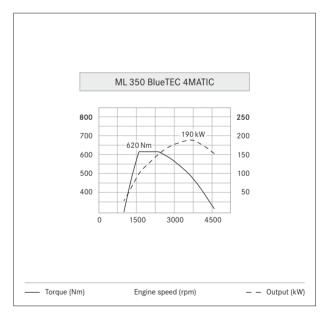
The ML 250 BlueTEC 4MATIC combines pulling power with particularly low fuel consumption

4-cylinder in-line engine. The qualities of the 4-cylinder diesel powerplant in the ML 250 BlueTEC 4MATIC are very much in tune with the times: it delivers an impressive maximum torque of 500 Nm. At the same time, the diesel engine is conspicuously sparing on fuel, with combined consumption of 6.5–6.0 I/100 km, offers low CO₂ emissions of 170-158 g/km (combined), is guiet and - at 150 kW (204 hp) - extremely powerful for its displacement class. This is made possible through a package of state-of-the-art technologies. The latest-generation common-rail diesel technology impresses with its injection pressures of up to 2000 bar, optimised combustion chambers and particularly fast and precise injectors. High ignition pressure and two-stage charging are responsible for the availability of high torque across the engine speed range while two Lanchester balancer shafts ensure the required smooth running.

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V6 engine. The ML 350 BlueTEC 4MATIC also puts the emphasis on efficiency. Uprated and optimised for reduced fuel consumption, the V6 diesel engine develops 190 kW (258 hp). Precise and fast piezo injectors, a high injection pressure of up to 1600 bar, and an optimised turbocharger combine to produce an immense peak torque of 620 Nm. This translates into effortlessly superior pulling power in all driving situations accompanied by a reduced environmental impact and lower fuel consumption. The figures bring home the benefits: compared with the nearest equivalent predecessor model, output is up to 23% higher while fuel consumption is reduced by as much as 22%. Furthermore, this engine has excellent quiet-running characteristics. Both diesel engines are low on emissions thanks to the enhanced BlueTEC technology and therefore already meet the requirements of tomorrow's Euro 6 emission class. The BlueTEC catalytic converter technology facilitates the cleaning and aftertreatment of exhaust

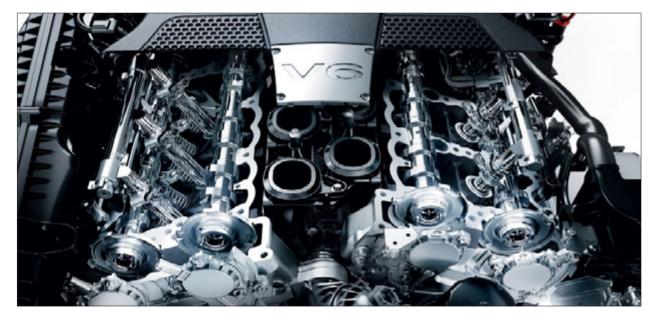
emissions, thereby making this diesel a particularly environmentally compatible drive system. In both models the ECO start/stop function ensures that the engine is switched off temporarily when the vehicle is stationary. In keeping with the BlueTEC philosophy, optimised alternator management makes it possible to recuperate kinetic energy during the engine's coasting phases and braking. Meanwhile, the radiator shutter reduces aerodynamic drag when the engine requires only moderate cooling. But that's not all: measures such as tyres with low rolling resistance, intelligently controlled ancillaries and optimised aerodynamics also help achieve a sustained increase in the efficiency of the entire vehicle.



The ML 350 BlueTEC 4MATIC achieves its maximum torque of 620 Nm as early as between 1600 and 2400 rpm

Petrol engines

Driving pleasure and efficiency can be reconciled by means of engine technologies which are impressively powerful but at the same time keep fuel consumption and CO₂ emissions low



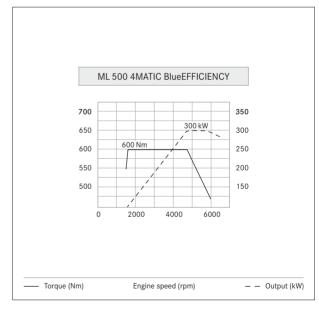
The ML 350 4MATIC BlueEFFICIENCY delivers peak torque of 370 Nm across the engine speed range from 3500 to 5250 rpm

V6 engine. The BlueDIRECT petrol engines were developed with the aim of substantially reducing fuel consumption and emissions without compromising on dynamism and ride comfort. The result: state-of-the-art engine technology which offers effortlessly superior performance yet also takes a responsible approach to fuel consumption.

A 25% reduction in fuel consumption compared with the predecessor model and correspondingly lower $\mathrm{CO_2}$ emissions are reconciled with enhanced dynamism in the ML 350 4MATIC BlueEFFICIENCY. These benefits are due principally to the current generation of direct-injection petrol engines from Mercedes-Benz, which operates using spray-guided combustion and high-pressure injection via piezo injectors. The maximum output is 225 kW (306 hp), while the peak torque of 370 Nm is available between 3500 and 5250 rpm.

Factors contributing to the reduction in fuel consumption comprise the enhanced combustion process, the standard-fit ECO start/stop function, a new intake and exhaust system, regulated ancillaries, intelligent alternator management and the consistent use of lightweight construction principles. The excellent refinement of the V6 engine is particularly impressive.

V8 engine. In the ML 500 4MATIC BlueEFFICIENCY an 8-cylinder petrol power plant provides impressive performance. With 300 kW (408 hp) it delivers effortlessly superior power, putting maximum torque of 600 Nm on the road. The specially developed engine from the Mercedes-Benz BlueDIRECT engine family attains moderate consumption combined with low emissions – thanks to consistent lightweight design, downsizing to 4.7 litres displacement, direct injection with particularly precise piezo injectors as well as trend-setting BlueEFFICIENCY technologies.



The ML 500 4MATIC BlueEFFICIENCY gets powerful 600 Nm as early as at 1600 rpm, holding this torque steady until 4750 rpm

Transmissions

Whether you favour an economical or a sporty driving style – the automatic transmission 7G-TRONIC PLUS is ideally matched to every engine and continuously adjusts to the current driving situation and driving style. What's more, it is intuitive and ergonomic to use

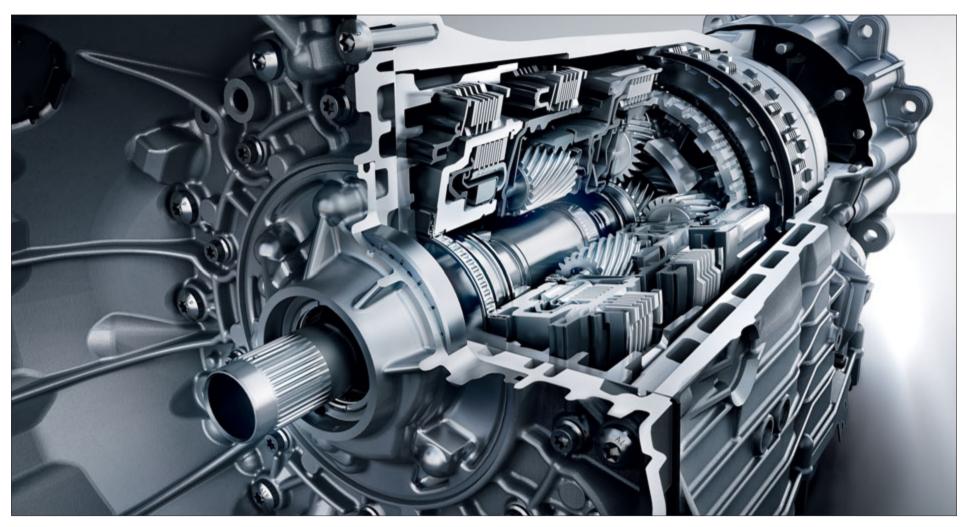
7G-TRONIC PLUS. The M-Class is fitted as standard with the 7G-TRONIC PLUS 7-speed automatic transmission and the DIRECT SELECT lever on the steering column. Seven forward gears allow optimum revs at all times, thus reducing fuel consumption. In city traffic especially, the 7-speed automatic transmission brings about a further reduction in fuel consumption thanks to the ECO start/stop function which stops the engine automatically when the vehicle comes to a halt. The electrohydraulic control unit, together with the engine and transmission software, results in particularly dynamic gear changes and very high shift quality. What's more, the 7G-TRONIC PLUS is characterised by its direct, immediate response to changes at the accelerator pedal.

DIRECT SELECT. Ergonomically designed and intuitive to operate, the DIRECT SELECT selector lever on the steering column allows the driver to set the automatic transmission positions P, N, R and D simply by giving it a light tap. The function commands are then transmitted wholly electronically. Additional steering-wheel gearshift paddles also facilitate manual pre-selection of the seven gears, so drivers can decide whether they want to change gear themselves using the steering-wheel shift paddles or whether they prefer this to be taken care of automatically.



Transmission control with the DIRECT SELECT lever on the steering wheel.

The driver can intervene manually in the gear selection process by means of the shift paddles on the steering wheel



The automatic transmission 7G-TRONIC PLUS: one of over 18 million Mercedes-Benz automatic transmissions produced in a period spanning more than 50 years

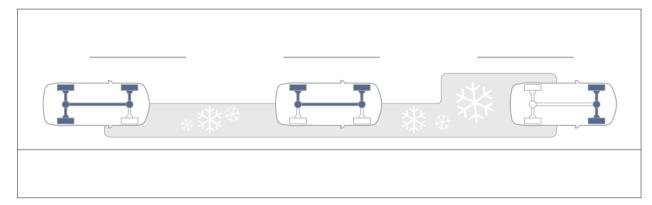
Chassis & suspension

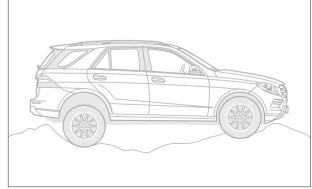
The chassis and suspension of the M-Class impress with their fine driving dynamics and ride comfort. Working in concert with the 4MATIC permanent all-wheel drive, they enable the best possible traction and make for enhanced driving stability both on poor roads and in off-road use

4MATIC all-wheel-drive system (standard). The 4MATIC permanent all-wheel-drive system offers dynamic handling and enhanced stability both on and off road. As 4MATIC is always active, it is able to respond almost instantaneously in poor weather conditions such as rain, black ice or snow. It is assisted by the Electronic Stability Program ESP® and the electronic traction system 4ETS with integral ABS and ASR functions which provide additional support for the all-wheel drive. 4ETS enables controlled braking of spinning wheels and, as a consequence, directs the drive torque to the wheels offering good traction, allowing plenty of power

to be planted on the road when moving off and when accelerating, especially on poor road surfaces. 4MATIC makes conventional differential locks practically superfluous: the automatic braking pulses make it easier to move off on slippery ground and enhance stability during critical manoeuvres.

Off-road driving mode with off-road button (standard, not for ML 250 BlueTEC 4MATIC or ML 63 AMG). The off-road-driving mode supports the driver when using the vehicle off-road by adapting the settings for the engine output, automatic transmission, anti-lock braking system ABS, Electronic Stability Program ESP® and the electronic traction system 4ETS. This mode is activated by means of the off-road button in the centre console.





The electronic traction system 4ETS automatically transfers the drive torque to the wheels with the best traction

Effortlessly superior handling on the most varied of surfaces

Downhill Speed Regulation DSR (standard). When the vehicle is negotiating steep downhill gradients, Downhill Speed Regulation allows the driver to set a speed of between 2 and 18 km/h which is maintained, within the bounds of physical possibility, through automatic control of the engine and transmission as well as the application of braking force. In this way DSR makes for more relaxed descents and enhances active safety during off-road driving.

ON&OFFROAD package (option in combination with the AIRMATIC package, not available for ML 63 AMG). Activated in an instant, the ON&OFFROAD package allows the driver to exercise even greater control over the handling of the M-Class, whether on or off the road. A rotary switch is used to select any of six pre-programmed driving modes with which the vehicle configuration can be adjusted to provide the best possible response to the current driving situation and road surface conditions. Elements and variables whose parameters are automatically adjusted in line with the selected driving mode include the engine, transmission, ESP®, 4ETS, ASR, steering, ground clearance, air suspension and damping. The selected driving mode and animations of

variables such as the gradient and angle of inclination are also shown in the COMAND display. In the highest off-road mode, AIRMATIC allows a ground clearance of 285 mm while the Sport mode sets it to 180 mm when running at high speeds in order to enhance agility and stability. The driver can choose between the following driving modes: AUTO (standard mode), Off-road 1 (sand and easy terrain), Off-road 2 (difficult terrain), Sport, Snow and Trailer. Furthermore, additional functions, such as a low-range ratio – for enhanced power, traction and handling safety in loose terrain – or manual mode for the 7G-TRONIC PLUS auto-

matic transmission can be engaged. Other components of the package include a centre differential lock as well as an underguard for the engine and reinforced underbody panelling for the entire vehicle which can provide enhanced protection during off-road use.



The COMAND display shows the driving mode as well as the gradient and angle of inclination



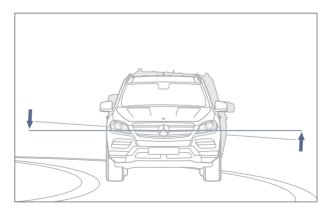
A rotary switch in the centre console is used to set the current driving mode

Chassis & suspension

Even in standard guise, the suspension of the M-Class with its selective damping system is extremely well prepared for a dynamic driving style yet delivers a remarkably comfortable ride at the same time

Direct-Steer system (standard). The Direct-Steer system uses an increasingly direct steering ratio to reduce the steering effort required in the case of large steering angles – when parking or negotiating tight bends, for example. Conversely, straight-line running at high speeds is particularly stable. In this way, vehicle agility and steering comfort are increased by the precise steering response and good feedback. The outstanding handling of the M-Class is also evident in what is the smallest turning circle in this vehicle segment at just 11.80 metres. Power assistance is provided electromechanically and diminishes as the road speed increases. Another benefit of this system is that it helps save fuel as energy is only required for the actual steering movements.

ACTIVE CURVE SYSTEM (option for 6- and 8-cylinder models, standard for ML 63 AMG). The ACTIVE CURVE SYSTEM uses active stabilisers to reduce the roll angle of the vehicle when cornering, with the result that occupant comfort and driving dynamics are enhanced. This is evident in greater agility and driving enjoyment in the middle speed range on country roads as well as greater handling stability and improved straight-line running at high motorway speeds.



The ACTIVE CURVE SYSTEM reduces rolling movements to a minimum and increases ride comfort, agility and safety

Steel suspension with selective damping system

(standard). The suspension with a selective damping system combines agility with ride comfort, enhances the dynamic handling and comfort characteristics of the M-Class compared with the predecessor model, and also reduces noise and vibration. As the damping system adjusts automatically to the driving situation, the damping effect and stability are enhanced, especially on uneven ground. Featuring weight-optimised aluminium components, the double wishbone front suspension works in concert with the sophisticated four-link rear axle to ensure low road roar and tyre vibration characteristics, good driving dynamics and off-road capability.

AIRMATIC package (option for 4- and 6-cylinder models, standard for 8-cylinder model and ML 63 AMG). Thanks to the Adaptive Damping System ADS, the AIRMATIC air suspension adjusts precisely to the prevailing road and driving conditions by modifying the tuning in accordance with the road surface, driving style and load status. Compared with conventional steel suspension this reduces road roar and tyre vibration while enhancing handling safety in every driving situation. The integral all-round self-levelling function

ensures the vehicle body is maintained at a constant level regardless of the load status. A manual control allows the driver to switch between a comfort-oriented set-up or a sporty one. If necessary the vehicle also switches over to stiffer settings of its own accord. When running at high speed, the body is automatically lowered to a minimum ground clearance of 161 mm to optimise driving stability, aerodynamics and fuel consumption. Below 40 km/h the vehicle's body is raised to its normal level again. Off the beaten track the full air suspension with additional vehicle-level adjustment also boosts the off-road capability: a touch of a button is all it takes to increase the ground clearance to as much as 236 mm (or 266 mm in combination with the ON&OFFROAD package).



AIRMATIC air suspension enhances safety and reduces road roar and tyre vibration with the Adaptive Damping System ADS and integral all-round self-levelling

Drive system & chassis Safety Comfort AMG

Integral safety concept

The vision of accident-free driving impels us. With our integral safety concept we are coming closer to achieving this goal – this is a holistic approach which can increase safety in every situation

As the inventor of the car we feel that we have a special responsibility for road safety. This is why we are the first car manufacturer to have developed an integral safety concept which seamlessly blends measures to enhance active and passive safety. The holistic approach is subdivided into four phases and offers safety solutions for every situation. It includes systems for safe driving which help to avoid risks by warning you and coming to your aid in good time. Our unique PRE-SAFE® system kicks in in the event of danger and activates preventive measures for occupant protection. If a collision should still occur in spite of all the preventive measures, further technologies ensure protection as needed. We have also borne in mind the time immediately following an accident and developed solutions which can help prevent worse and facilitate rapid help.

A selection of these technologies for the "Safe driving", "In the event of danger", "In an accident" and "After an accident" phases is presented on the pages which follow.

Safe driving: ATTENTION ASSIST (standard). This innovative drowsiness-detection system is especially useful on long trips. At speeds of between 80 and 180 km/h, ATTENTION ASSIST warns the driver as soon as it detects signs of increasing inattention or drowsiness. Sensors analyse driving behaviour and can detect deviations from a previously determined, individual driver profile.



If signs of increasing drowsiness and inattention on the part of the driver are detected, ATTENTION ASSIST recommends taking a break

Safe driving: Intelligent Light System (part of the optional Light package). The system includes bi-xenon headlamps with five functions: country mode, motorway mode, enhanced fog lamps, cornering light function and active light function. Adaptive Highbeam Assist selects the optimum low-beam headlamp range. The headlamps are dimmed as soon as vehicles driving ahead/oncoming vehicles with their lights on are detected. The standard-fit LED daytime running lamps integrated in the front bumper enhance perceptual safety during the daytime. On request the M-Class with



Adaptive Highbeam Assist always provides the best possible headlamp range automatically, thereby improving visibility for the driver

the ON&OFFROAD package and Intelligent Light System can also be equipped with a special off-road light. Developed for use off the beaten track, the system provides particularly broad and bright illumination of the route.

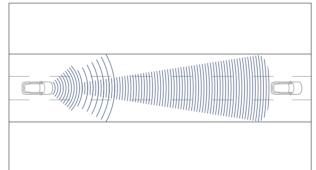
Safe driving: Night View Assist Plus (option). The COMAND display highlights the entire area normally covered by main beam, as recorded by the Night View Assist system's infrared camera, in the form of a greyscale image. This makes it easier for drivers to get their bearings in



To ensure better driver awareness, Night View Assist Plus highlights pedestrians on the display

situations where main beam cannot be switched on and allows them to react quicker to people detected on or next to the road. What's more, pedestrians detected by the system are designated on the display by the special pedestrian recognition function for enhanced driver awareness.

Safe driving: Driving Assistance package Plus (option). The package comprises several intelligent individual technologies: with a subtle vibration on the steering wheel the



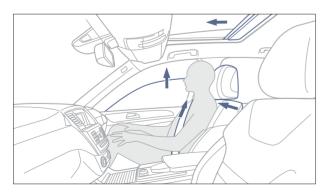
DISTRONIC PLUS adaptive cruise control can brake the car to a standstill then accelerate it again, for example when driving in a queue of traffic

Active Lane Keeping Assist warns the driver as soon as he or she leaves the recognised, marked lane unintentionally. If the driver fails to react, a lane-correcting brake actuation can occur. Active Blind Spot Assist ensures increased safety when changing lanes. Two radar sensors observe the area which the driver cannot see well in the exterior mirrors - the "blind spot". During a lane change with actuated indicator, if the assistance system detects a vehicle in the danger zone, an acoustic signal warns against the danger of a possible collision. If the driver does not react to this, the brakes are applied selectively on one side, which can prevent a potential collision. DISTRONIC PLUS proximity control uses radar to help the driver maintain a preset distance between the car and the vehicle in front. making the driver's job easier in both moving as well as stop-and-go traffic. The Driving Assistance package Plus is rounded off with Brake Assist BAS PLUS and the PRE-SAFE® Brake - for a reassuring sense of safety on every trip.

In the event of danger: COLLISION PREVENTION ASSIST

(standard). At speeds of more than 30 km/h the system is able to detect when distances between the vehicle in which it is fitted and those in front or stationary obstacles are too short. If a hazard is detected the driver is given both visual and acoustic warnings. During simultaneous braking the standard-fit Adaptive Brake Assist can place at the driver's disposal precisely the amount of braking power which is required to prevent an impending collision wherever possible.

In the event of danger: PRE-SAFE® system (standard). The PRE-SAFE® anticipatory occupant protection system can detect critical driving situations as they start to arise



PRE-SAFE® can recognise critical driving situations and initiate preventive measures to protect the occupants

and initiate preventive measures. The front seat belts can be reversibly tensioned, while open side windows or the optional sliding sunroof can be closed, depending on the driving situation and the car's specification. These measures allow the seat belts and airbags to be deployed as effectively as possible should an accident occur. What's more, the optionally available Memory function can move the front passenger seat into a favourable position. If the accident is avoided, the seat belts revert to their original positions while the other components can be adjusted to the desired position. The system is then ready for action again straightaway.

In an accident: pedestrian protection with active bonnet

(standard). The active bonnet system can reduce the risk of injury to pedestrians and cyclists in a collision. If sensors in the front bumper detect an impact, the bonnet can be raised by pyrotechnic means. The resulting increase in space between the comparatively soft bonnet and the hard components in the engine compartment reduces the severity of the impact and can therefore diminish the risk of severe injuries.

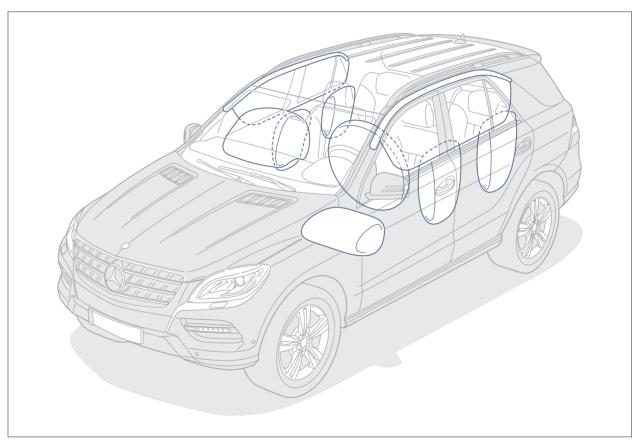
In an accident: restraint systems (standard). Three-point seat belts, belt tensioners, belt force limiters and airbags are optimally coordinated with each other at Mercedes-Benz, so as to keep injuries to a minimum wherever possible. By way of example, the occupants in the M-Class are protected by seven airbags which can help prevent or reduce the risk of injury in a collision. For the passengers' protection two adaptive front airbags are fitted, and depending on the severity of the accident they are triggered in two stages. In addition, the M-Class has sidebags (combined thorax/ pelvisbags) for the driver and front passenger in the front seat backrests, plus two generously sized windowbags over both rows of seats. The kneebag can further reduce the load on the driver during an accident. As an option sidebags are available in the rear. If the crash sensors detect an accident, the seat belts are tensioned in a flash by pyrotechnic means in order to keep the passengers securely in their seats. The belt force limiter, meanwhile, relaxes the belt in accordance with the prevailing situation, so as not to place too much of a strain on the thorax of the occupants.

After an accident: Mercedes-Benz emergency call system (component of COMAND Online). This system can make

an emergency call automatically using a mobile phone which is on standby in the vehicle as soon as the restraint system

detects an accident. At the same time, the GPS position data and other data about the vehicle are transmitted to the Mercedes-Benz emergency call centre, after which a voice connection is established. The emergency call system can also be triggered via the SOS button.

Measures after an accident. In order to reduce consequential damage and, where necessary, to support the rescue of the occupants, Mercedes-Benz has developed further measures. These include the automatic engine cut-off or the activation of the hazard warning lamps and interior emergency illumination. The central locking also unlocks automatically, and makes it easier to open the doors after an impact. In addition Mercedes-Benz makes Guidelines for Rescue Services available; helpers can download them in different languages all over the world from the internet at www.mercedes-benz.de/rettungsleitfaden. As you can see, at Mercedes-Benz consideration has been given to safety in every situation.



Standard equipment includes windowbags over both rows of seats, airbags and sidebags for the front-seat occupants as well as a driver kneebag

Drive system & chassis Safety Comfort AMG

Seats

The seats and interior of the M-Class meet the high standards set by discerning customers and are designed to provide impressive long-distance comfort



Fully power-adjustable seats (standard). The high-quality seating in the M-Class offers both front and rear occupants a high level of comfort on long journeys, optimum ergonomics and generous amounts of legroom and shoulder room. Both front seats are fully power-adjustable as standard and are also provided with intuitive seat adjustment switches which are well arranged in the door panels.

As an option front climatised seats are also available, as is seat heating for both rows of seats. The climatised seats comprise three-stage seat heating and active multistage ventilation for cooling the seat surfaces. What's more, the seats impress with their carefully selected materials and painstaking workmanship, thus making a visible contribution to the interior's high-class appeal.

Multicontour seats, including luxury head restraints (option). Those wishing to enjoy an especially comfortable ride can opt for multicontour seats with a massage function and luxury head restraints, which make every journey a more relaxed one for the driver and front passenger.

Climate control

A pleasant interior climate is paramount when it comes to ensuring a high level of driver-fitness safety. The climate control system for the M-Class is therefore exceptionally versatile and can be adjusted to meet the needs of each individual occupant

THERMATIC (standard). The THERMATIC automatic climate control uses sensors to control the temperature for the driver and front passenger automatically. Further standard features include air recirculation, a cooled glove compartment and a combination filter for particulate matter. There are two additional air outlets for the rear compartment on the rear end of the centre console.

THERMOTRONIC (option). This automatic climate control system allows the driver, front passenger and rear passengers to set the temperatures for their respective areas of the vehicle independently. Additional air outlets in the B-pillars, two pivoting air vents in the centre console and a booster blower ensure the ideal temperature in the rear. What's more, the automatic mode can also be adjusted to meet the needs of the individual occupants.

Heated multifunction steering wheel (option). At the touch of a button the rim of the steering wheel is heated to a temperature of 35 °C in order to provide a pleasant grip area even during cold weather. Like other comfort features, such as the optional temperature-controlled front cup holders, which can be set to maintain any temperature between 8 °C and 55 °C, the heated steering wheel creates a pleasant sense of well-being, whatever the season.



The THERMOTRONIC automatic climate control system operates extremely effectively without producing draughts. It is easy to use, fast to respond and quiet



The temperature-controlled cup holders are suitable for hot and cold drinks and also provide protection against spillage

Drive system & chassis Safety

Load compartment management

Up to five people can enjoy the spaciousness provided by the M-Class, with the rear bench seat offering not only a large amount of kneeroom but also plenty of interior height and particularly generous shoulder and elbow room

Comfort

The interior of the M-Class is so spacious that three child seats can be secured next to each other without any difficulty. What's more, the outer rear seats are equipped with ISOFIX child seat anchorage points as standard. The high, upright seating position means that all the occupants can enjoy a good view. Rear passengers can also adjust the angle of the backrests independently. Despite all this passenger space, the load compartment still offers a capacity of 690 litres (measured up to the top edge of the rear backrest) with five occupants on board (1025 litres if loaded to roof level).

Making full use of the space provided by the M-Class is quick and easy. It takes just a few adjustments to fold the 1/3:2/3 split backrests and cushions of the second row forwards to create a flat load area. With the rear seats folded, the tailgate gives you access to a load area with a capacity of 2010 litres and an almost flat floor. This figure also includes a 90-litre stowage compartment under the load compartment floor. With a maximum load area floor length of some 1.83 metres, the new M-Class certainly won't cramp your style and even opens up new possibilities for transporting items. Four load-securing rings on the load compartment floor, four bag hooks at beltline level

and two clothes hooks on the tailgate facilitate flexible use of the load compartment. Optimum accessibility is ensured by a tailgate whose headroom of 1.99 metres (1.98 metres in the case of the ML 250 BlueTEC) when open allows excellent freedom of movement for loading. The load sill has a stainless-steel cover to prevent the bumper and load compartment from being scratched or damaged during loading and unloading.

AMG



The load compartment of the M-Class can be extended as required



Space for three people and a loading length of 1.83 m behind driver's seat



The M-Class has one of the largest load compartments in its segment

EASY-PACK load-securing kit (option). The EASY-PACK load-securing kit provides a practical way of securing the load and offers greater protection against damage during loading and unloading. The system consists of two load compartment rails, which are secured to the load compartment floor on the left and right sides and are used to hold load-securing elements. The telescopic bar included in the package allows the load compartment to be divided flexibly into different zones or bulky items to be secured. Bulky or round items can be attached to the load compartment sides using the retractable load-restraining belt.

EASY-PACK tailgate (option). The EASY-PACK tailgate which can be opened and closed automatically allows the load compartment to be loaded and unloaded conveniently. The tailgate is opened and closed using either a switch on the driver's door, the pushbutton on the inside of the tailgate, the buttons of the remote control or the exterior tailgate handle. The motor is equipped with an obstruction sensor which triggers an automatic reversal function. It is possible to restrict the opening angle to any chosen point whenever required. Manual opening and closing is possible by using the release handle on the tailgate.

Optional extras for the load compartment (option). The load compartment cover makes for a tidy appearance while providing protection from prying eyes. The optional load compartment cover including a safety net behind the second row of seats can also protect the occupants from unsecured objects in the load compartment. The optional through-loading feature above the armrest is particularly practical when transporting skis.



The EASY-PACK load-securing kit makes loading convenient and easy



Out of sight: lockable laptop compartment under load compartment floor



Rear armrest with through-loading feature

Safety AMG Drive system & chassis Comfort

Multimedia systems

The M-Class can be optionally equipped with the full range of entertainment and navigation systems, from the COMAND Online multimedia system and the BeoSound AMG high-end sound system from Bang & Olufsen to the Rear Seat Entertainment System for the rear passengers

COMAND Online (option). This system is a combination of audio and navigation systems as well as telephone and internet functions. Entertainment is provided by the DVD drive and MUSIC REGISTER with a 10 GB hard disc; they can be operated via an additional remote control. An internet-capable mobile phone allows access to the web as well as mobile services from Mercedes-Benz. Updates for European map data are free for three years from the date of initial vehicle registration. USB, Aux-in and Bluetooth® interfaces are provided as standard, as is an SD memory card slot. LINGUATRONIC allows you to operate the system by voice entry.

Rear Seat Entertainment System (option). The Rear Seat Entertainment System comprises a DVD player, two TFT colour displays with a 20.3 cm diagonal on the front power head restraints, two sets of wireless headphones, remote control and two Aux-in connections, allowing the rear passengers to watch films or connect a games console during the journey. Both displays can be used independently of one another. Thanks to the optionally available TV receiver passengers in the M-Class can even watch broadcast TV programmes.



The two displays for the Rear Seat Entertainment System are mounted on the front-seat head restraints

Becker® MAP PILOT (option). The Becker® MAP PILOT has everything you look for in a fully featured, advanced navigation system. Fully integrated, it can be operated via the Controller and also via the display of the Audio 20 CD. What's more, it offers further scope for individualisation by downloading current map data and additional functions. A cradle for the control unit in the glove compartment allows the system to be used flexibly and to be removed from the vehicle.

Bang & Olufsen BeoSound AMG (option). With the Bang

the Danish audio specialist you can actually see as well as

loudspeakers with a total power of 1200 watts blend superb

& Olufsen BeoSound AMG high-end sound system from

hear the perfect acoustics. For the 14 high-performance

technology with an exclusive design. The covers on the

subwoofer in the side wall on the left behind the 2nd seat.

row and the mid-range speakers and woofers in the front

and rear doors are in matt aluminium. And it sounds as if you were in a concert hall rather than travelling in an SUV.



The multimedia system with HDD navigation has a high-resolution colour display with a 17.8 cm screen diagonal

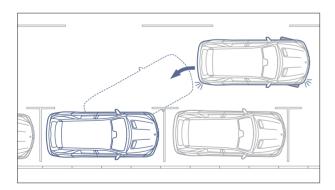
Assistance systems

Optional assistance systems provide the driver with additional support in various driving situations and further enhance the feeling of comfort and security which the M-Class inspires

Active Parking Assist, including PARKTRONIC (option). It automatically enters and exits parking spaces at the press of a buttom – the driver only has to operate the accelerator, gearshift and brake. The system looks for a suitable parking space and manoeuvres into it as soon as the driver stops, confirms the suggestion and engages reverse gear. PARKTRONIC includes a total of ten ultrasound sensors which measure the distance to the vehicle at the front and back during the automatic parking procedure. A control unit processes the sensor signals and calculates the optimum path into the parking space.

Parking package with 360° camera (option). The Parking package adds a 360° camera to Active Parking Assist and PARKTRONIC. The four close-range cameras of the system produce a 360° image of the vehicle and its surroundings from a bird's-eye view and show it on the display of the centre console. The result: a better view and thus greater handling safety off-road and when manoeuvring and parking. Moreover, acoustic and visual warnings of obstacles are provided. The individual camera images also can be selected and displayed separately.

Speed Limit Assist (part of the COMAND Online option). A windscreen-mounted camera that permanently scans the car's surroundings is able to recognise signed speed limits and indicate the detected maximum speed in the display. The driver can therefore check the prevailing speed limit at any time. This added convenience is of particular benefit on routes with variable speed limits or roadworks. In addition, Speed Limit Assist compares the signposted speed limits with the data from the navigation system.



The system completes the automatic parking procedure in a maximum of five moves



The 360° camera produces an image of the M-Class and its immediate surroundings from a bird's-eye view



The information from Speed Limit Assist is shown both in the instrument cluster and in the COMAND Online central display

ML 63 AMG 4MATIC exterior

AMG – around the world these three letters are recognised as standing for cutting-edge technology, exclusivity and outstanding driving dynamics. Before you even get into the ML 63 AMG its unique charisma makes it clear that this model is a powerful symbol of compelling dynamic excellence → www.mercedes-amg.com



An exceptional character and powerful dynamics are combined in an extremely versatile vehicle: the ML 63 AMG

The very first encounter with the ML 63 AMG is an electrifying experience: even when stationary, it conveys the characteristic sense of AMG power and performance through the energy and expressiveness of its charisma. This model combines the self-assured presence of a premium SUV with the design of a sports car: one glance is all it takes to be captivated by the compelling ensemble formed by the special AMG front wings, which are 20 mm wider than usual and bear "V8 BITURBO" lettering, the high-gloss black radiator grille with its three louvres, the darkened headlamps and the powerful AMG front apron with its integral LED daytime running lamps and matt chromed underguard. The spellbinding effect is compounded by the AMG side skirts painted in the vehicle colour and the special AMG rear apron with a chromed underguard. An impressively sound footing is provided by the 5-spoke light-alloy wheels painted in titanium grey and equipped with 265/45 R 20 tyres, while the sports braking system with internally ventilated and perforated brake discs at the front and rear is ready to deliver suitably high-performance stopping power. The visual tour de force that is the ML 63 AMG is completed by the AMG sports exhaust system

whose two chromed twin tailpipes integrated into the bumper promise a no less thrilling acoustic experience.

Beneath this stunning exterior lies something even more impressive: the AMG V8 biturbo engine combined with the AMG SPEEDSHIFT PLUS 7-speed sports transmission is characterised by compelling dynamics and a degree of efficiency which is exceptional in this vehicle and performance class. On the one hand, this combination is able to provide a stirring driving experience with a rated output of 386 kW (525 hp) and a maximum torque of 700 Nm. On the other hand, it allows a reduction in fuel consumption of 26.5% compared with the predecessor model thanks to direct petrol injection with spray-guided combustion, twin turbochargers, alternator management and Controlled Efficiency mode with a start/stop function. The transmission offers three different driving modes: the first of these, ("C"), is designed to enable driving with optimum fuel consumption; driving dynamics are enhanced noticeably through "Sport" ("S") mode and on up to "Manual" ("M") mode. The sporty experience is also enhanced by the automatic double-declutching function as well as the

characteristic sound. The AMG speed-sensitive sports steering has a deliberately direct ratio and offers the best possible steering precision at high cornering speeds. The stiff tuning of the springs and gas-pressure shock absorbers of the AMG sports suspension, which is based on the AIRMATIC suspension with the integral ACTIVE CURVE

SYSTEM, ensures optimum road feel and minimises body movements with the support of the two-stage ESP® dynamic handling control system and the AMG high-performance braking system.



Demonstratively dynamic: the expressive presence of the ML 63 AMG impresses from every angle

ML 63 AMG 4MATIC interior

Powerful outside, stylish inside: high-quality materials and traditional craftsmanship form an outstanding partnership with resolutely sporty design inside the ML 63 AMG



The interior of the ML 63 AMG features a thrilling mix of fine materials and dynamic design

As soon as the doors are opened, attention focuses on the stainless-steel sill panels with AMG lettering which are illuminated for the front doors. AMG sports seats finished in single and two-tone leather and featuring a special upholstery pattern as well as AMG badges in the front and rear backrests create a welcoming ambience and are complemented by the ARTICO man-made leather trim on the upper section of the dashboard, the beltline, the armrests and the door centre panels. The AMG performance steering wheel trimmed in nappa leather with perforations in the grip area and silver-coloured aluminium shift paddles contributes to the dynamic ambience. This impression is reinforced by features such as AMG floor mats, the AMG sports pedals in stainless steel with rubber studs and the AMG instrument cluster with its colour display. The standard leather upholstery is available in three colours while two-tone leather upholstery and designo leather (without diamond-pattern quilting) are available as optional extras. The black headlining, heated front seats and the sliding glass sunroof add the finishing touches to the exclusive ambience.

ML 63 AMG 4MATIC Performance package and Performance Studio

Express to impress – the AMG Performance Studio offers many attractive individualisation options which bring out the sporty presence of the ML 63 AMG even more emphatically

The AMG Performance Studio offers a range of options to underline the dynamic side of the ML 63 AMG. The AMG Performance package, for example, boosts the output by 24 kW (33 hp) to 410 kW (557 hp) and increases the maximum torque by 60 Nm to 760 Nm. It also underlines the enhanced performance of the ML 63 AMG with visual cues comprising red-painted AMG brake callipers, an AMG engine cover in carbon fibre and the AMG performance steering wheel.

An even more dynamic driving sensation is available with the AMG Driver's package which sees the electronically governed top speed raised to 280 km/h (and includes participation in professional driving training at the AMG Driving Academy). Also available as an option for the AMG model are high-sheen 5-twin-spoke AMG light-alloy wheels painted in titanium grey and equipped with 295/35 R 21 tyres.

The AMG Performance Studio in Affalterbach can also meet other exclusive customer requests – from vehicle personalisation all the way to the production of one-off models.



AMG performance steering wheel



AMG engine cover in carbon-fibre



Red-painted AMG brake callipers

Standard equipment | Selection



Multifunction steering wheel in nappa leather



Audio 20 CD (6-disc CD changer optional)



ISOFIX



ATTENTION ASSIST



Electric parking brake



Door sill panels with Mercedes-Benz lettering



THERMATIC



Tail lights featuring LED fibre-optic technology

Optional extras | Selection



Panoramic sliding sunroof



Aluminium-look running boards



Harman Kardon® Logic 7® surround sound system



Night View Assist Plus



Ambient lighting



KEYLESS-GO



Trailer coupling, partially power-operated



Active Lane Keeping Assist

AMG Exterior Sports package

The AMG Exterior Sports package completes the dynamic appearance of the M-Class with sporty and athletic styling elements



The optional AMG Exterior Sports package adds to the dynamic presence of the M-Class. The AMG bodystyling impresses with front and rear aprons which differ from the standard version as well as vehicle-colour side skirts which have a particularly dynamic look. High-sheen 5-spoke AMG light-alloy wheels with 255/50 R 19 tyres enhance the exterior design significantly while perforated brake discs with a brake calliper aperture complete the impressive picture and make for a driving experience which is perfect in visual terms, too.

The AMG Exterior Sports package gives the M-Class an even sportier presence



Rear bumper with special AMG rear apron



AMG 5-spoke light-alloy wheels with 265/45 R 20 tyres, with a high-sheen finish (optional) $\,$



AMG 5-twin-spoke light-alloy wheels with 265/40 R 21 tyres, with a high-sheen finish (optional)

Interior Sports package

The Interior Sports package picks up the dynamic tone in the interior and creates a sportier vehicle character with high perceived value



The Interior Sports package enhances the passenger compartment with a range of attractive extras

The optional Interior Sports package offers an exclusive, sporty dimension for the M-Class. With their special design and reinforced lateral support, the fully power-adjustable sports seats for the driver and front passenger make a decidedly dynamic statement, as does the four-spoke sports steering wheel. The seats are upholstered in a combination of DINAMICA microfibre/ARTICO man-made leather in black or can be ordered optionally with combined nappa leather and leather upholstery in black, contrasting stitching being standard in either case. The door centre panels provide further attractive highlights and have a special design which differs from that of the standard version. Brushed stainless-steel sports pedals with rubber studs as well as black cord floor mats with leather edging and a Mercedes-Benz badge add the final dynamic touches to the interior.





Dynamic and elegant: porcelain designo leather upholstery with optional black piano lacquer trim

designo

Individuality at its most alluring: the optionally available designo range turns special individual requirements into reality → www.mercedes-benz.com/designo

The spectrum of exclusive designo appointments provides the option of making a special vehicle even more individual. Choosing designo leather for the seats and dashboard as well as the armrests on the doors and centre console along with leather door centre panels and upholstery in exclusive designo diamond-pattern quilting¹ creates an atmosphere of exceptional quality, whether in designo black

leather, porcelain or marron. As with all vehicles with a designo interior, the metal badge in the seat backrest stands for the meticulous selection of materials and attention to quality, painstaking craftsmanship and outstanding individuality. The appointments are completed by the black DINAMICA microfibre headlining as well as the velour floor mats with designo black leather edging

and designo badges. What's more, new trim is now available in designo black high-gloss piano lacquer and a designo wood/leather steering wheel can also be ordered.





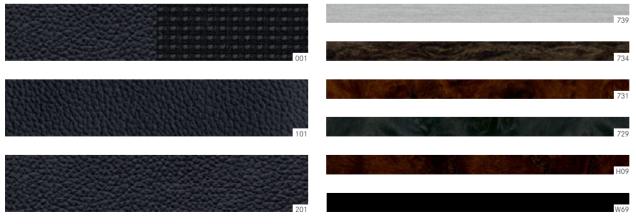


The black headlining in DINAMICA microfibre

Upholstery and trim



For the black colour scheme it is possible to choose between seat covers in ARTICO man-made leather/fabric (standard) and optional upholstery in leather or (perforated) ARTICO man-made leather. The interior (seat covers, steering wheel, dashboard, door centre panels, carpet) is predominantly in black with contrast provided by the headlining in alpaca grey. Trim elements in longitudinalgrain aluminium are standard while wood trim in various colours and varieties is available as an option. Where the optional Interior Sports package is ordered, the sports seats are equipped with black DINAMICA microfibre/ ARTICO man-made leather upholstery or, as an option, with black nappa leather upholstery, contrasting decorative stitching being common to both.



ARTICO man-made leather/fabric	
perforated ARTICO man-made leather ¹	
leather¹	
light longitudinal-grain aluminium	
high-gloss brown eucalyptus wood ¹	
high-gloss dark brown burr walnut wood ¹	
high-gloss dark graphite poplar wood ¹	
open-pore brown ash wood ¹	
designo black piano lacquer¹	

¹ Optional extra



For the optional almond beige colour scheme it is possible to choose between seat covers in (perforated) ARTICO man-made leather and leather upholstery. The interior (seat covers, door centre panels, headlining, carpet) is predominantly in almond beige with contrast provided by the dashboard and steering wheel in mocha brown. Trim in longitudinal-grain aluminium is standard while wood trim in various colours and varieties is available as an option.







almond	almond beige				
105	perforated ARTICO man-made leather ¹				
205	leather¹				
Trim					
739	light longitudinal-grain aluminium				
734	high-gloss brown eucalyptus wood¹				
731	high-gloss dark brown burr walnut wood¹				
729	high-gloss dark graphite poplar wood ¹				
H09	open-pore brown ash wood ¹				
W69	designo black piano lacquer¹				

¹ Optional extra

For the optional alpaca grey colour scheme it is possible to choose between seat covers in (perforated) ARTICO man-made leather and leather upholstery. The interior (seat covers, door centre panels, headlining) is predominantly in alpaca grey with contrast provided by the steering wheel, dashboard and the carpet in dark basalt grey. Trim elements in longitudinal-grain aluminium are standard while wood trim in various colours and varieties is available as an option.







alpaca grey				
108	perforated ARTICO man-made leather ¹			
208	leather¹			
Trim				
739	light longitudinal-grain aluminium			
734	high-gloss brown eucalyptus wood ¹			
731	high-gloss dark brown burr walnut wood ¹			
729	high-gloss dark graphite poplar wood ¹			
H09	open-pore brown ash wood ¹			
W69	designo black piano lacquer¹			



The optional tobacco brown/marron/black colour scheme features two-tone seat upholstery in tobacco brown/marron as well as door centre panels and armrests in marron. The leather steering wheel, headlining and dashboard provide a contrast in black. Trim in longitudinal-grain aluminium is standard while wood trim in various colours and varieties is available as an option.





tobacco brown/marron/black

254 leather¹

Trim

- 739 light longitudinal-grain aluminium
- 734 high-gloss brown eucalyptus wood¹
- 731 high-gloss dark brown burr walnut wood¹
- 729 high-gloss dark graphite poplar wood¹
- H09 open-pore brown ash wood¹
- W69 designo black piano lacquer1

¹ Optional extra



The optional almond beige/black colour scheme features seat upholstery plus door centre panels and armrests in light almond beige. The leather steering wheel, headlining and dashboard are styled in black as a contrast to this. Trim in longitudinal-grain aluminium is standard while wood trim in various colours and varieties is available as an option.





almond beige/black

255 leather¹

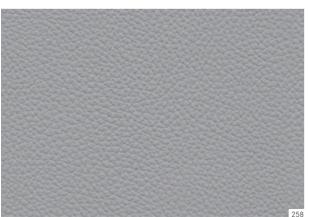
Trim

- 739 light longitudinal-grain aluminium
- 734 high-gloss brown eucalyptus wood¹
- 731 high-gloss dark brown burr walnut wood¹
- 729 high-gloss dark graphite poplar wood¹
- H09 open-pore brown ash wood¹
- W69 designo black piano lacquer¹

1 Optional extra



The optional alpaca grey/black colour scheme features seat upholstery plus door centre panels and armrests in light alpaca grey. The leather steering wheel, headlining and dashboard are styled in black as a contrast to this. Trim in longitudinal-grain aluminium is standard while wood trim in various colours and varieties is available as an option.





alpaca grey/black

258 leather¹

Trim

739 light longitudinal-grain aluminium

734 high-gloss brown eucalyptus wood¹

731 high-gloss dark brown burr walnut wood¹

729 high-gloss dark graphite poplar wood¹

H09 open-pore brown ash wood¹

W69 designo black piano lacquer¹

¹ Optional extra

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Wheels



10-spoke light-alloy wheels with 235/65 R 17 tyres (standard for ML 250 BlueTEC 4MATIC and ML 350 BlueTEC 4MATIC, Code 25R)



5-twin-spoke light-alloy wheels with 255/50 R 19 tyres (standard for ML 500 4MATIC BlueEFFICIENCY, not for ML 63 AMG, Code R55)



7-spoke light-alloy wheels with 255/55 R 18 tyres (optional, not for ML 63 AMG, Code 03R)



5-spoke light-alloy wheels with 255/50 R 19 tyres (optional, not for ML 63 AMG, Code R39)



10-spoke light-alloy wheels with 255/55 R 18 tyres (standard for ML 350 4MATIC BlueEFFICIENCY, optional for diesel models, Code R41)



7-twin-spoke light-alloy wheels with 235/65 R 17 tyres (optional for ML 250 BlueTEC 4MATIC and ML 350 BlueTEC 4MATIC, Code R24)



7-spoke light-alloy wheels with 255/50 R 19 tyres, with high-sheen finish (optional, not for ML 63 AMG, Code 06R)



7-spoke light-alloy wheels with 255/50 R 19 tyres (optional, not for ML 63 AMG, Code R53)



5-twin-spoke light-alloy wheels with 265/45 R 20 tyres (optional, not for ML 63 AMG, Code R33)



5-twin-spoke light-alloy wheels with 265/40 R 21 tyres, with high-sheen finish (optional, not for ML 63 AMG, Code 07R)



AMG 5-spoke light-alloy wheels with 265/45 R 20 tyres, with high-sheen finish (optional, not for ML 63 AMG, Code 758)



AMG 5-twin-spoke light-alloy wheels with 265/40 R 21 tyres, with high-sheen finish (optional, not for ML 63 AMG, Code 757)



10-spoke light-alloy wheels with 265/45 R 20 tyres, with high-sheen finish (optional, not for ML 63 AMG, Code 50R)



AMG 5-spoke light-alloy wheels with 255/50 R 19 tyres, with high-sheen finish (part of AMG Exterior Sports package, not for ML 63 AMG, Code 780)



AMG 5-spoke light-alloy wheels with 265/45 R 20 tyres, painted titanium grey with high-sheen finish (standard for ML 63 AMG, Code 778)



AMG 5-twin-spoke light-alloy wheels with 295/35 R 21 tyres, painted titanium grey with high-sheen finish (optional for ML 63 AMG, Code 798)

Genuine accessories

A Mercedes-Benz can be a travel companion, an office or a living space. The Mercedes-Benz range of genuine accessories is perfectly matched to the M-Class to enable it to perform this wide variety of roles even more effectively → www.mercedes-benz-accessories.com

The iPad® rear-integration docking station allows the Apple iPad® to be integrated easily in the rear of the M-Class. All of the entertainment options stored on the iPad® remain available while the vehicle is on the move and the battery of the iPad® can also be charged at the same time. If the vehicle is also equipped with the InCar Hotspot, even an iPad® not equipped with UMTS functionality can be fully connected to the internet. Available for iPad® and iPad 2®.

The high-sheen chrome-plated fin embellishers add a distinctive highlight to the bonnet and complete the chrome finish of the M-Class in style. Available as a sixpart set, the sporty and elegant fin embellishers give the M-Class a unique look and are precision-engineered for fast and easy fitting.

Practical, versatile and spacious – the M-Class is the perfect complement to an active lifestyle. And with the range of genuine accessories, these attributes can be used more individually – with the rear bicycle carrier, for example: this is fitted on the trailer coupling and is available in two versions which respectively allow 2 or 3 bicycles to be carried safely. A particularly practical feature is the intelligent roll-off mechanism which allows easy access to the tailgate.



The iPad® rear integration makes all the functions of the iPad® available in the M-Class



Easily fitted, the fin embellishers create a striking effect



The rear bicycle carrier adds another dimension of mobility to the M-Class

The generous amount of space it offers its occupants makes the M-Class the vehicle of choice for people who like to think big. Even more stowage space is available with the roof boxes, whose aerodynamic design optimised for Mercedes-Benz vehicles ensures that they fit in with the overall appearance of the M-Class harmoniously. And as well as looking good, they are made from extremely durable material. The lightweight aluminium carrier bars, which are precisely matched to the dimensions of the

M-Class, allow roof boxes to be attached quickly and easily. The roof boxes are also extremely convenient to load and unload as they can be opened from both sides. A range of different colours and sizes is available to meet customers' individual requirements.



Practical, aerodynamic, elegant: the roof box offers much more than just stowage space



5-twin-spoke light-alloy wheels with 255/50 R 19 tyres

Services

MercedesCard. As a VISA credit card, this is an internationally accepted means of payment that can offer you a host of additional benefits, such as the Mercedes-Benz insurance package or other exclusive insurance products. There's also the Mercedes-Benz magazine to inspire you with its fascinating features and reports. Further details are available from your Mercedes-Benz dealer.

Mercedes-Benz Financial Services. Mercedes-Benz stands for quality, innovation and safety – and the same applies to Mercedes-Benz Financial Services. Our innovative leasing and financing products are tailored to your financial needs and means, making it easy for you to secure the keys to your dream car. Once you are on the road, our insurance products offer you comprehensive protection on every trip. Finally, our service products ensure that your car is always in tip-top condition while keeping costs transparent and easily manageable. For a detailed quotation, please contact your authorised Mercedes-Benz dealer, who will be pleased to go through the latest financial services and terms and conditions with you.

Mercedes-Benz mobility. Your new car comes complete with the promise of feeling safe on the road. But if you should ever need assistance, Mercedes-Benz Service24h is there to help. Just call the freephone service hotline on 00800 1 777 7777¹. The integrated telematics service, Mercedes-Benz Contact², is even more convenient: a touch of a button is all it takes to contact the Mercedes-Benz customer centre. If you wish, relevant vehicle and positionrelated data are transmitted at the same time, thereby allowing the centre to react quickly and provide rapid on-site assistance. Also standard with your new car at no extra charge is the Mercedes-Benz Mobilo³ mobility package. Whether you have lost your key, had a breakdown which cannot be repaired immediately or suffered damage to the vehicle due to an accident or vandalism, Mobilo helps you reach your destination – anywhere in Europe. Whatever is holding you up, you will soon be able to resume your journey.

Mercedes-Benz Museum. Discover what has been moving the world for over 125 years, and embark on a fascinating journey through automotive history in the Mercedes-Benz Museum. More than 1500 exhibits covering an area of 16,500 square metres chart the unique heritage and innovative flair of the inventor of the motor car. From the very

first model through to the very latest, you will find one legendary car after another awaiting you. The museum is a spectacular sight in its own right too, thanks to an architecture that breaks away from traditional concepts and creates an unprecedented sense of space. Welcome to the Mercedes-Benz Museum – a world of innovation. www.mercedes-benz-classic.com/museum

Test drive. The unique feeling of driving a Mercedes cannot be put into words – you have to experience it for yourself. Take a test drive and find out first hand how it feels to drive your dream car. Please contact your nearest Mercedes-Benz dealer for details.



¹ Alternative: +49 69 95 30 72 77 ² Requires a factory-fitted radio, connected to an operational mobile phone. The only charge incurred is the cost of the mobile phone call to the landline network ³ Once the mobility guarantee has expired (four years), Mobilo can be extended to provide cover in the event of breakdown and insurance claims one year at a time for a maximum of 30 years, provided that regular maintenance is carried out by your Mercedes-Benz service partner

Interactive Owner's Manual and Mercedes-Benz Guides.

The website also offers an interactive tour, enabling you to acquaint yourself with your dream car. You can view key functions in detail, gain an insight into the car's inner workings or look at the benefits of each model. For further details, go to www.mercedes-benz.de/owners-manual. The "Mercedes-Benz Guides" app lets you explore the highlights of the individual models both online and offline. The app is available free of charge from the Apple® iTunes® Store (iOS) as well as the Google Play store (Android).

Mobile internet. The entire world of Mercedes-Benz can be accessed at any time with your web-capable mobile device – including specially adapted content for both smartphones and tablets. As well as an overview of all the passenger car models, there are insights into the entire brand world along with a wealth of entertainment offers and direct links to our range of services at www.mercedes-benz.com

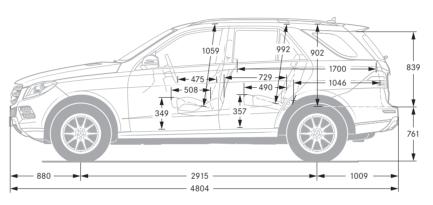
Mercedes-Benz service contracts. Vehicle-specific service contracts allow you to arrange individual cover for your Mercedes: for a small monthly premium, the Excellent service contract covers all service jobs including maintenance, wear and repairs for up to five years. Simply present your service card and you will be safe from any unwelcome financial surprises – and you can relax in the knowledge that your Mercedes will stay on top form for a long time to come. The Advance service contract provides a warranty extension, so you will be protected against unexpected repair costs even after the manufacturer's warranty or the Excellent service contract has expired – for up to ten years.

Accident repairs. Should the worst happen and you find yourself in need of repairs, with the Mercedes-Benz accident repair service you will receive the best possible assistance for your vehicle and ensure that its high-quality safety features are properly maintained. Whether you need paint, body or glass repair work carried out, the highly trained specialists at your Mercedes-Benz service partner will repair your Mercedes-Benz and get you quickly back on the road again. Further information is available from your authorised Mercedes-Benz dealer.





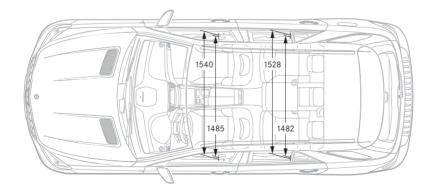
1796





1648

1926



Paintwork

Non-metallic paints (standard)

040 black

650 calcite white

Metallic paints (option)

151 cinnabar red

197 obsidian black

755 tenorite grey

775 iridium silver

792 palladium silver

794 pearl beige

796 citrine brown

890 cavansite blue

Special paint (option)

799 diamond white metallic BRIGHT

Technical data

No. of cylinders/arrangement				
Transmissions				
Total displacement in cc				
Rated output ¹ in kW (hp) at rpm				
Rated torque ¹ in Nm at rpm				
Accel. 0-100 km/h in s				
Top speed, approx. in km/h				
Tyre size				
Fuel consumption ² in I/100 km				
Urban				
Extra-urban				
Combined				
CO ₂ emissions ² in g/km combined				
Emissions standard				
Tank capacity in I/of which reserve approx.				
Boot capacity in I				
max. behind 2 nd row of seats				
max. behind 1st row of seats				
Turning circle diameter in m				
Kerb weight³/perm. GVW (kg)				
Perm. towing capacity (kg) braked/unbraked				

Diesel engines

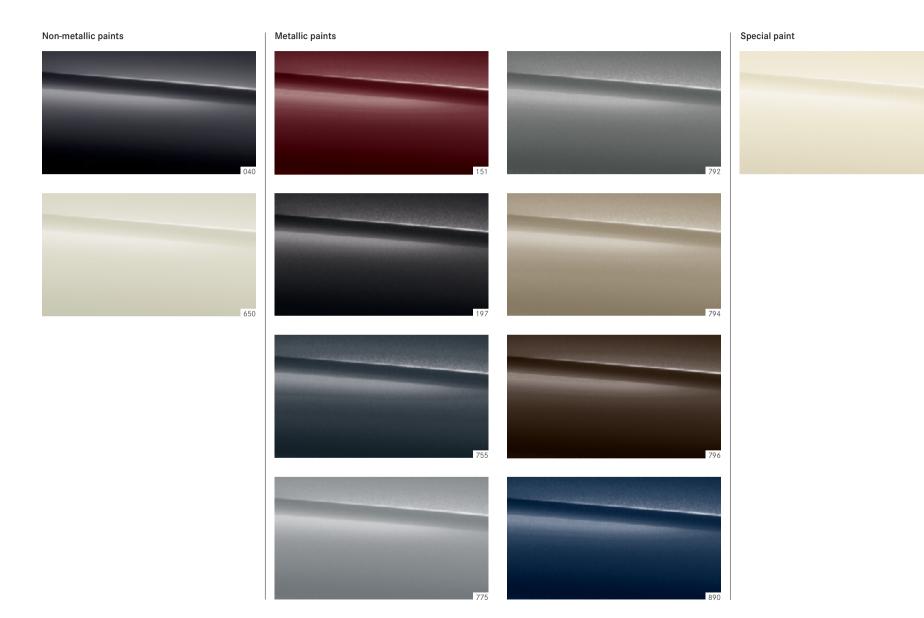
ML 250 BlueTEC 4MATIC	ML 350 BlueTEC 4MATIC	
4/in-line	6/V	
7G-TRONIC PLUS	7G-TRONIC PLUS	
2143	2987	
150 (204)/4200	190 (258)/3600	
500/1600-1800	620/1600-2400	
9.0	7.4	
210	224	
235/65 R 17	235/65 R 17	
7.6-7.0	8.4–7.8	
5.8-5.4	6.8-6.3	
6.5-6.0	7.4-6.8	
170-158	194-179	
Euro 6	Euro 6	
70/11.0	70/11.0	
690	690	
2010	2010	
11.80	11.80	
2150/2950	2175/2950	
29504/750	3500/750	

¹ Figures in accordance with Directive 80/1269/EEC in the currently applicable version ² The figures shown were obtained in accordance with the prescribed measuring process (Directive [EC] 715/2007 in the currently applicable version). The figures are not based on an individual vehicle and do not constitute part of the product offer; they are provided solely for the purposes of comparison between different vehicle models ³ Figures according to Directive 92/21/EC, version 95/48/EC (kerb weight with fuel tank 90% full, driver, 68 kg, and luggage, 7 kg)

No. of cylinders/arrangement
Transmissions
Total displacement in cc
Rated output ¹ in kW (hp) at rpm
Rated torque ¹ in Nm at rpm
Accel. 0-100 km/h in s
Top speed, approx. in km/h
Tyre size
Fuel consumption ² in I/100 km Urban Extra-urban Combined
CO ₂ emissions ² in g/km combined
Emissions standard
Tank capacity in I/of which reserve approx.
Boot capacity in I max. behind 2 nd row of seats max. behind 1 st row of seats
Turning circle diameter in m
Kerb weight³/perm. GVW (kg)
Perm. towing capacity (kg) braked/unbraked

Petrol engines

ML 350 4MATIC BlueEFFICIENCY	ML 500 4MATIC BlueEFFICIENCY	ML 63 AMG 4MATIC
6/V	8/V	8/V
7G-TRONIC PLUS	7G-TRONIC PLUS	AMG SPEEDSHIFT PLUS 7G-TRONIC
3498	4663	5461
225 (306)/6500	300 (408)/5000-5750	386 (525)/5250-5750 [410 (557)/5250-5750]6
370/3500-5250	600/1600-4750	700/1750-5000 [760/2000-5000]6
7.6	5.6	4.8 [4.7]6
235	250 ⁵	2505,6 [280]7
255/55 R 18	255/50 R 19	265/45 R 20 on 9 J x 20 ET 41
11.3-10.9	15.2-14.7	15.7
7.4-7.1	9.5-8.9	9.6
8.8-8.5	11.5-11.0	11.8
206-199	269-258	276
Euro 5	Euro 5	Euro 5
78/10.0	93/12.0	93/14.0
690	690	690
2010	2010	2010
11.80	11.80	11.80
2130/2900	2235/2950	2345/3050
3500/750	3500/750	3050/750



Take-back of end-of-life vehicles. We shall be pleased to take back your M-Class at the end of its long life for environment-friendly disposal in accordance with the EU (European Union) End-Of-Life Vehicle Directive. But that day lies a long way off.

To make the process as straightforward as possible, a network of vehicle take-back depots and dismantlers exists to allow you to return your vehicle free of charge. By using this facility you will be making a valuable contribution to completing the recycling loop and conserving resources.

For further information about end-of-life vehicle recycling, materials processing and the take-back conditions, please refer to the Mercedes-Benz website for your country.

Please note: changes may have been made to the product since this brochure went to press (11.07.2012). The manufacturer reserves the right to make changes to the design, form, colour and specification during the delivery period, provided these changes, while taking into account the interests of the vendor, can be deemed reasonable with respect to the purchaser. Where the vendor or the manufacturer uses symbols or numbers to describe an order or the subject of an order, no rights may be derived solely from these. The illustrations may show accessories and items of optional equipment which are not part of standard specification. Colours may differ slightly from those shown in the brochure, owing to the limitations of the printing process. This brochure is distributed internationally. It provides a general indication of the range of models, features, optional extras, colours and/or services shown may not be available in your country or may only be available in a different specification. Additionally some models, features, optional extras, colours and/or services may only be available in combination with others. For current and more specific information in relation to the range of models, features, optional extras, colours and/or services available in your country, and their pricing, you should contact your nearest authorised Mercedes-Benz Passenger Car Dealer.

www.mercedes-benz.com