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Mercedes-Benz



The GL-Class



Mercedes-Benz

wanted to create a car that sets style and benchmarks. It was all about answering the question: What does the new GL-Class represent? The time spent in the new GL-Class is like a symphony of carefully composed impressions, where every detail is a note in a harmonious composition. An experience in which mobility becomes true motoring pleasure. Refinement where every moment in which you touch the accelerator pedal of the new GL-Class represents confidence and control. Like seeing the wood from the trees you have the necessary foresight. You remain attentive if you are driving, and you are always protected by the most extensive safety equipment in its segment. You not only feel protected and secure, but the beholder's glance is drawn as if magnetically to the dynamic lines of the design. The car is a masterpiece of engineering, from the powerful tail end. And can only be taken off it again with enormous strength. The car's interior adjustment for the front seats takes the occupants to a top position as if by magic. This is a very special SUV which satisfies the most discerning of standards during both on- and off-road driving. It is a car that makes you think. The strength of serenity. This is how you can make a more powerful impression. Because in this case locomotion in the superlative requires no exaggeration whatsoever.



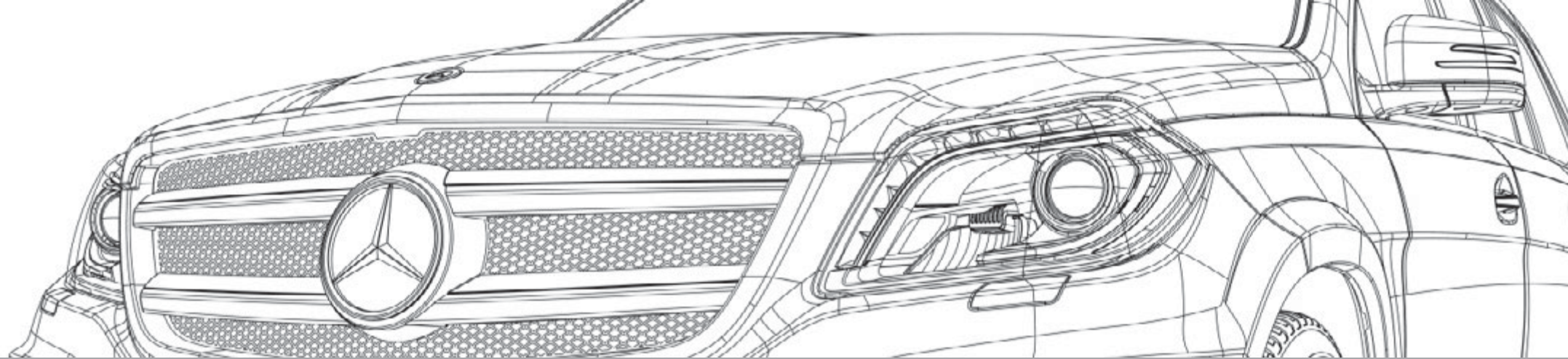
It's at home on the street. In its element in off-road terrain. There's hardly another Mercedes-Benz that is so versatile and at the same time so superb in the disciplines of dynamism, ride comfort and handling safety, plus individuality. Thanks to a series of pioneering assistance systems, and stylish equipment and appointments which set trends. The new GL-Class is manufactured to the highest standard of automotive exclusivity. And has set itself the standard of

living up to your highest standards. The result is the overall composition of relaxed locomotion and a visibly effortlessly superior ambition to lead: when a perfect day can be measured in kilometres driven. When size also means responsibility. When the forces of nature lose their horror, only then has the aim of the new GL-Class been achieved. Allow yourself to be moved by the strength of serenity.

At a glance | from page 4 Insight | from page 22

Featured models:
GL 350 BlueTEC 4MATIC iridium silver metallic cover and from page 2 AMG Exterior Sports package, AMG 5-twin-spoke light-alloy wheels, tobacco brown/marron/black leather appointments, brown open-pore ash wood trim
GL 500 4MATIC BlueEFFICIENCY cavansite blue metallic from page 16 5-spoke light-alloy wheels, designo porcelain leather Exclusive package, light longitudinal-grain aluminium trim

The illustrations may show accessories and optional extras which are not part of standard specification



Effortless superiority without limits – but with responsibility: BlueEFFICIENCY, efficient BlueTEC diesel and BlueDIRECT petrol engines. Transmission and chassis.

Drive system & chassis | from page 28

Holistic approach: the integral safety concept from Mercedes-Benz for the “Safe driving”, “In the event of danger”, “In an accident” and “After an accident” phases.

Safety | from page 40

Generous amount of room and free space – totally relaxed: seats, climate control, three rows of seats, load compartment management, light plus multimedia and assistance systems.

Comfort | from page 44

Exclusive performance for seven: GL 63 AMG exterior, technology and interior.

AMG | from page 52

Individuality and inspiration: standard equipment and optional extras, AMG Exterior Sports package, designo Exclusive package, upholstery and trim, wheels, genuine accessories.

Equipment and appointments | from page 56

Star service: everything about the MercedesCard, Mercedes-Benz Financial Services, Mercedes-Benz mobility, Mercedes-Benz Museum, test drive, Interactive Owner’s Manual, mobile internet, service contracts and accident repairs.


Services | from page 72

The facts at your fingertips: dimensions, paintwork, load compartment management and technical data.

Facts & colours | from page 74

A trailblazer.
That is way ahead of milestones





Living up to the highest standards is one thing – striving for perfection goes far beyond it. We wanted to create a car which blazes new trails and sets standards. It was all about answering the question of how one defines luxury, technology and safety today. This is how the new GL-Class came into being. In a class of its own.

All the time spent in the new GL-Class is like a symphony of carefully composed impressions, electrifying right down to your fingertips. Thanks to the car's unique noise insulation you can savour all the nuances of every driving moment. An experience in which mobility becomes true motoring pleasure.

Perfectionist.
For whom the listening experience
starts with the tyres









Leading figure.
Who moves in exemplary fashion on any terrain

Refinement with ambition to lead: high-torque engines, effortlessly superior handling, plus support from numerous innovative assistance systems. The moment in which you touch the accelerator pedal of the new GL-Class represents contact with a new way of experiencing driving dynamics: you experience automotive elevation.

Bodyguard.
Whose greatest strength is his sensitivity





Even in traffic situations where it's difficult to see the road from the trees you have the necessary foresight. You remain attentive if your concentration should drop. And with the standard-specification Crosswind Assist you even stay one step ahead of the elements. Thanks to the most extensive safety equipment in its segment you not only feel protected and secure in the new GL-Class; it also exudes serenity as standard. → Page 36, 40-43

Shining light.
That radiates effortless superiority in every situation

The exterior of the new GL-Class captivates with its breathtaking presence: the beholder's glance is drawn as if magnetically to the dynamic lines of the design. The eyes sweep appreciatively from the radiator brimming with character and featuring the striking bi-xenon headlamps over the athletic flanks to the powerful tail end. And can only be taken off it again with enormous strength of will.







Individualist.
Who teases as much as possible out of every nuance

The special thing about the new GL-Class comes as standard – details underline the character: the standard-specification full power adjustment for the front seats takes the occupants to a top position as if by magic. The high-quality Rear Seat Entertainment System turns even long outings into a fun-packed experience. And the new GL-Class into a very special SUV which satisfies the most discerning of standards during both on- and off-road trips. → Page 44, 49







Icon.
Who exceeds expectations with lasting impressions





Responsible party.
Who even exercises moderation when going for the max

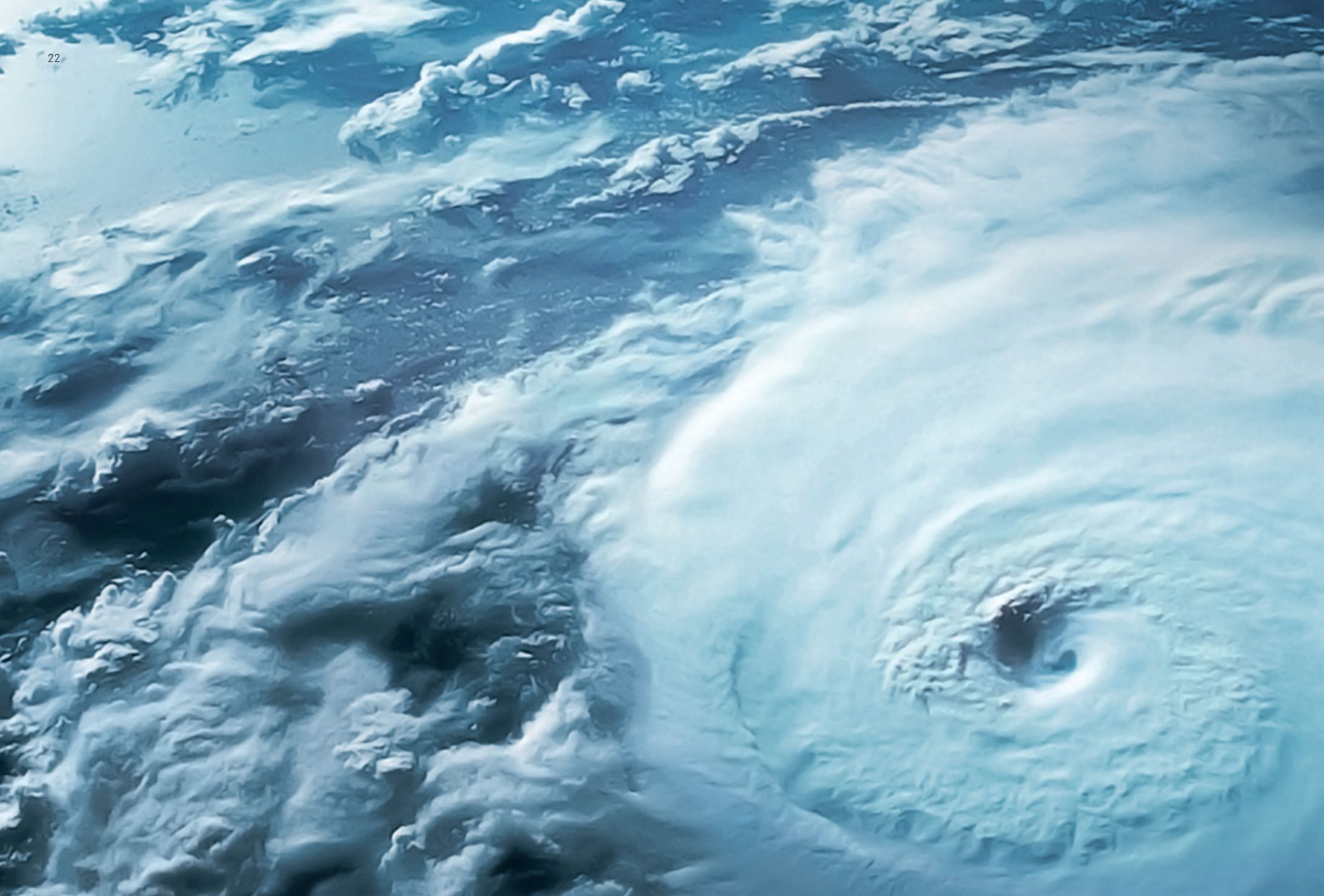
Making an impression instead of producing emissions: the drive system in the new GL-Class blends thrilling dynamics with sustainable thinking. This is how you can make a more powerful impression with frugal engines, improved aerodynamics and the consumption-aware 7G-TRONIC PLUS automatic transmission. Because in this case locomotion in the superlative requires no exaggeration whatsoever.
→ Page 28-29





Personality.
Whose entirety delights with its detail

Motoring pleasure increases exponentially when nothing is left to be desired. Standard-specification luxury, coupled with numerous individualised equipment options, sets new benchmarks. The extremely convenient access, the pleasantly high seat position and the luxury automatic climate control THERMOTRONIC ensure comfort and wellbeing from start to finish. Your sense for the special things in life will thank you for it. → Page 45



Wave-calmer.
Terrifying eyes, angry body language,
bad manners and someone who tames him

Imagine someone hits a mountain face at a speed of 300 – and finds it great. He is dragged through a dry river bed – and he calls it a “massage”. Racing through a canyon in hellish temperatures is pure relaxation for him. The wilder the better! An inexplicable phenomenon? On the contrary! The point is: he simply loves causing turmoil! Strictly speaking one can even go so far as to say that this is his sole purpose in life: he tears newspapers from people’s hands, turns their umbrellas inside out so they look like satellite dishes, and in a particularly bad temper he is even known to pull the roof off a house.

That he’s such a wild boy could be down to the fact that both of his parents placed immense pressure on him right from the start. Imagine an overground clash of the titans: two high-ranking powers turn on each other with all their might, in the course of which our friend is catapulted out of the cradle. This happens with such momentum that he sometimes sweeps through the streets at more than 120 km/h!

Be honest: are you not glad that the Crosswind Assist in the new GL-Class keeps this beast off your back?

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AIRMATIC

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Active Lane Keeping Assist

Active Blind Spot Assist

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DISTRONIC PLUS

PRE-SAFE® system

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Fully power-adjustable seats

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THERMATIC

THERMOTRONIC

THERMOTRONIC in the rear

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Through-loading feature

EASY-ENTRY system

EASY-PACK tailgate

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Intelligent Light System

Tail lights featuring

LED fibre-optic technology

Ambient lighting

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Audio 20 CD

Becker® MAP PILOT

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surround sound system

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Parking package with 360° camera

Active Parking Assist,

incl. PARKTRONIC

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BlueEFFICIENCY – fast forward to tomorrow

Mercedes-Benz is quicker at getting future technologies to where they matter most: on the road. With the exception of the G-Class and R-Class, all of our 4, 6 and 8-cylinder models now include BlueEFFICIENCY measures that help to reduce your impact on the environment significantly. Our BlueEFFICIENCY concept comprises innovations for efficient mobility as well as optimised processes all the way along the value chain.

The BlueEFFICIENCY measures – the Mercedes-Benz efficiency package. A comprehensive set of vehicle enhancements saves fuel and eases the burden on the environment. Each model combines the most efficient engine with the very latest aerodynamic and energy-management measures, including the ECO start/stop function available for most models. The BlueDIRECT V6 and V8 petrol engines featured in many model series deliver more power while reducing consumption by up to 25%. The new BlueEFFICIENCY Edition badge is reserved for the most economical models in selected ranges. These vehicles employ special measures to save weight, reduce air resistance or optimise the drivetrain and thereby achieve even lower fuel consumption and CO₂ figures.

BlueTEC – the clean diesel. A modular emission-control system makes BlueTEC an exceptionally clean diesel technology, as it not only removes up to 95% of the particulate matter from the exhaust gases but also reduces nitrogen oxides by up to 90%. What remains is mainly water and nitrogen.

HYBRID – combustion engine and electric motor intelligently combined. A well-coordinated team can achieve more, as hybrid technology certainly proves. The electric motor supports the engine during the journey – e.g. with a boost effect for more powerful acceleration – or it acts as a generator, recuperating energy during braking in order to charge the battery (regenerative braking). The latest-generation hybrid drive system is capable of all-electric operation for up to one kilometre at a maximum speed of 35 km/h and also allows efficient, emission-free coasting at speeds below 160 km/h by shutting off the engine on the overrun and disengaging the drive system. And for the first time, these benefits are also available in a premium-class diesel model – without any loss of spaciousness. The E 300 BlueTEC HYBRID¹ is also the world's most economical luxury-segment model.

Innovative drive systems that break new ground.

In mid-2013, our electric drive technology will be moving into the fast lane with the arrival of the SLS AMG Coupé Electric Drive², which takes electric driving into a whole new dimension. This super sports car equipped with four synchronous electric motors is our second production-ready electric car and delivers superb performance figures: 551 kW and 1000 Nm make it the most powerful AMG high-performance model ever, yet it produces no local emissions. Another innovative alternative, the hydrogen drive, has also taken to the road at Mercedes-Benz with a small-scale series of B-Class models that use a fuel cell to generate power for the electric motor. Finally, the F 125! represents the future of zero-emission motoring in the luxury class.

But that's not all: under the banner "Design for Environment", we look at a vehicle's entire lifecycle and work hard to preserve the environment, all the way from the planning stage through to recycling. What's more, we are involved in the development of alternative fuels and carry out research in the field of bionics.

Further information about our comprehensive measures can be found at: www.mercedes-benz.com/blueefficiency

¹ E-Class E 300 BlueTEC HYBRID Saloon: the vehicle complies with the Euro 5 emissions standard. Fuel consumption – urban: 4.3–4.2 l/100 km, extra-urban: 4.3–4.2 l/100 km, combined: 4.3–4.2 l/100 km; CO₂ emissions combined: 112–109 g/km

² SLS AMG Coupé Electric Drive – CO₂ emissions combined in g/km: 0; electrical consumption combined in kWh/100 km: 26.8 The figures shown were obtained in accordance with the prescribed measuring process (Directive [EC] 715/2007 in the currently applicable version).
The figures are not based on an individual model and do not constitute part of the product offer; they are provided solely for purposes of comparison between different vehicle models

GL-Class BlueEFFICIENCY

Pure comfort with a clean conscience: the marked reduction in fuel consumption and emissions demonstrates that environmental compatibility and SUV driving are mutually reconcilable.

Through a whole series of measures implemented on the vehicle, engine and drive system, it has been possible to reduce the fuel consumption and CO₂ emissions of the new GL-Class – in the case of the GL 350 BlueTEC 4MATIC, for example, by 20% compared with the predecessor model.

Not only was this achieved without any compromises where performance and comfort are concerned; on the contrary: it was even possible to increase the output and torque by up to 22% over the predecessor model. And in the case of the GL 500 4MATIC BlueEFFICIENCY this

downsizing from a 5.5 litre displacement to 4.7 litres even facilitates better performance than the naturally aspirated engine in the predecessor model, thanks to the dual exhaust-gas turbocharging – with 17% less consumption.

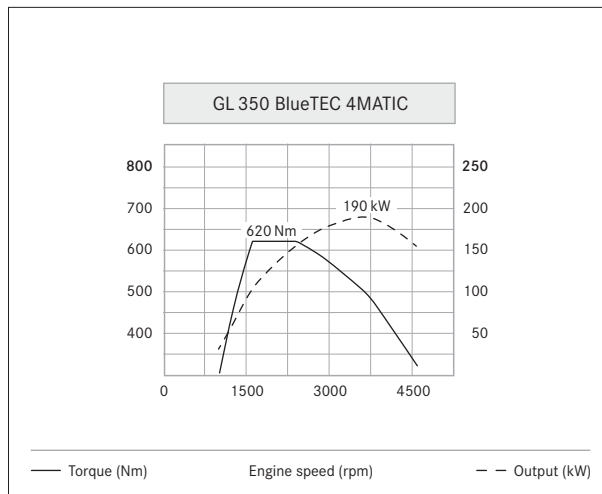


- 1 Refrigerant compressor only activated when actually needed
- 2 New generation of BlueDIRECT engines with direct petrol injection (GL 500 4MATIC BlueEFFICIENCY); the diesel engine features BlueTEC technology
- 3 Radiator shutter for on-demand limitation of the cooling-air quantity (GL 350 BlueTEC 4MATIC)
- 4 7G-TRONIC PLUS automatic transmission optimised to reduce fuel consumption
- 5 Ancillaries with energy-saving control (fuel pump and electromechanical Direct-Steer system)
- 6 Optimised aerodynamics (i.a. underbody panelling, roof spoiler, exterior mirror housing, wheel spoiler) with one of the best figures in the segment (GL 350 BlueTEC 4MATIC with a c_d value of 0.35)
- 7 Current consumption indicator promotes fuel-efficient driving
- 8 ECO start/stop function switches the engine off when at a standstill
- 9 Alternator management with kinetic-energy recuperation
- 10 Emission class Euro 5 for the petrol engine, Euro 6 for the BlueTEC diesel engine
- 11 Kerb weight lower than that of the predecessor model despite the extended host of equipment
- 12 Specially designed tyres for reduced rolling resistance plus aerodynamically optimised wheels

Diesel engine

Not only does the BlueTEC diesel engine in the new GL-Class impress with its refined pulling power; this applies just as much to the emission and consumption figures which have been further optimised in accordance with the Euro 6 emission class.

V6 engine. Thanks to third-generation common-rail technology, the uprated and consumption-optimised V6 diesel engine in the GL 350 BlueTEC 4MATIC develops



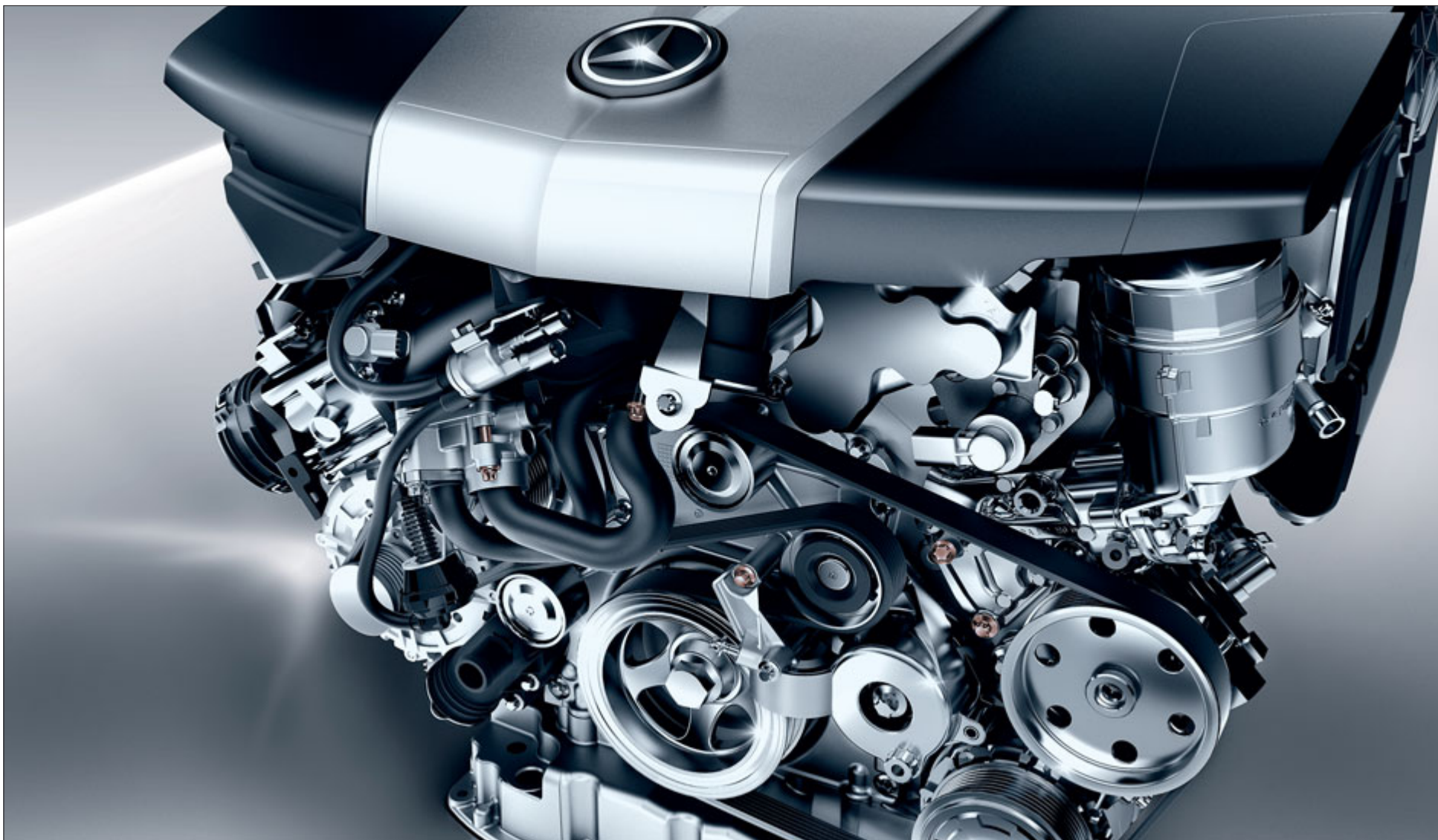
The GL 350 BlueTEC 4MATIC achieves its maximum torque of 620 Nm as early as between 1600 and 2400 rpm

190 kW (258 hp). Precise and fast piezo injectors, a high injection pressure of up to 1600 bar and a turbocharger with a variable nozzle turbine generate a huge maximum torque of 620 Nm – all in all, this means effortlessly superior pulling power in all driving situations, with less environmental burden and lower fuel consumption. In figures this translates as follows: the output is up to 22% greater than that of the comparable engine in the predecessor model, whilst the consumption falls by up to 20%. This drive system also runs so quietly that it meets discerning standards.

Due to the enhanced modular exhaust-gas emission control concept BlueTEC the diesel engine meets the requirements of the Euro 6 emission class. The BlueTEC catalytic converter technology is responsible for the cleaning and aftertreatment of exhaust gases and turns the compression-ignition engine into an environmentally responsible drive system. The standard-specification ECO start/stop function

automatically ensures that the engine is temporarily switched off when the vehicle is standing at traffic lights or in a jam, which makes an important contribution towards reducing consumption. In addition, so that the driver can also check their driving style with regard to efficiency and adjust it if necessary, the ECO display shows them a consumption graph of their journey in the speedometer section of the instrument cluster.

Optimised alternator management ensures consistent use of the engine's coasting phases as well as the braking process in order to recuperate kinetic energy. Meanwhile the radiator shutter reduces the aerodynamic drag when the engine requires only moderate cooling. And that is not all: measures such as tyres with low rolling resistance, intelligently controlled ancillaries and optimised aerodynamics also help to boost the car's efficiency sustainably.



The GL 350 BlueTEC 4MATIC combines effortlessly superior pulling power and particularly responsible handling of fuel

Petrol engines

This is how motoring pleasure and efficiency can also sit side by side in an SUV: with newly developed engines which simultaneously reduce CO₂ output and fuel consumption compared with the predecessor models.

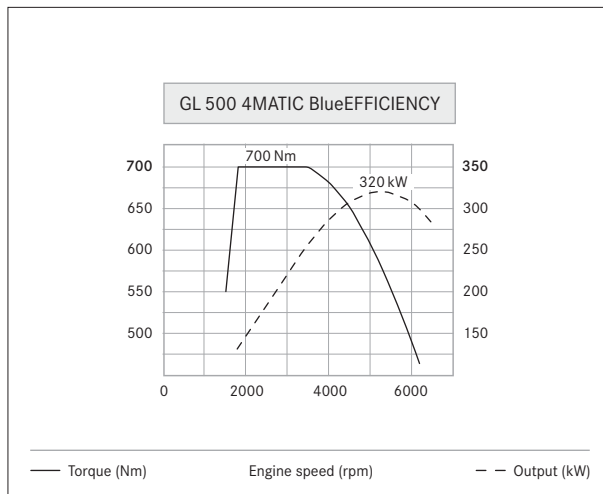


The GL 500 4MATIC BlueEFFICIENCY impresses with effortlessly superior output and an immediate reaction in every driving situation

V8 engine. The new BlueDIRECT petrol engine was developed with the aim of achieving significant savings where consumption and emissions are concerned – without relinquishing dynamism or ride comfort. The result is state-of-the-art engine technology, effortlessly superior when it comes to output and responsible when it comes to consumption. The new unit from the BlueDIRECT engine family delivers 12% more output in the GL 500 4MATIC BlueEFFICIENCY than the predecessor model, the GL 500 4MATIC. Its torque is 32% higher, its fuel consumption 17% lower, and it also boasts 17% fewer CO₂ emissions. The distance between it and the previous GL 450 4MATIC even amounts to 28% more output, a 52% higher torque, 16% less fuel consumption and 16% fewer CO₂ emissions.

This is due to factors such as the lightweight construction, the downsizing to 4.7 litres of displacement, the latest-generation direct petrol injection with a spray-guided combustion process and particularly precise piezo injectors plus the forward-looking BlueEFFICIENCY technologies.

Thanks to biturbocharging with intercooling the engine facilitates effortlessly superior driving dynamics in every situation. In figures: an output increased to 320 kW (435 hp) and a significantly higher maximum torque of 700 Nm as



The GL 500 4MATIC BlueEFFICIENCY delivers peak torque of 700 Nm across the engine speed range from 1800 to 3500 rpm

early on as 1800 rpm, usable in a wide engine speed range up to 3500 rpm, plus impressive acceleration from 0 to 100 km/h in just 5.4 seconds.

The GL 500 4MATIC BlueEFFICIENCY is also fitted as standard with the ECO start/stop function, which automatically switches off the engine at traffic lights or in a jam. Over and above this, the ECO display informs the motorist about consumption and motivates them to drive in an even more efficient way. Alongside controlled ancillaries, intelligent alternator management and the systematic lightweight construction, other measures which contribute towards high efficiency include the new petrol engine line-up. It goes without saying that this meets the requirements of the current Euro 5 emission class.

AMG 5.5-litre V8 engine. The top-of-the-range engine for the new GL-Class comes in the form of the GL 63 AMG with an equally new 5.5-litre V8 biturbo engine and 410 kW (557 hp) plus 760 Nm. This is the first time that it

has been possible to experience an AMG engine with technology and dynamism from motorsport in the GL-Class. The AMG V8 engine with biturbocharging delights with its rousing agility plus the characteristic, powerful sound and impresses with its efficiency. The latter is achieved thanks to features such as direct petrol injection with spray-guided combustion, biturbocharging, alternator management and the ECO start/stop function.

Transmission

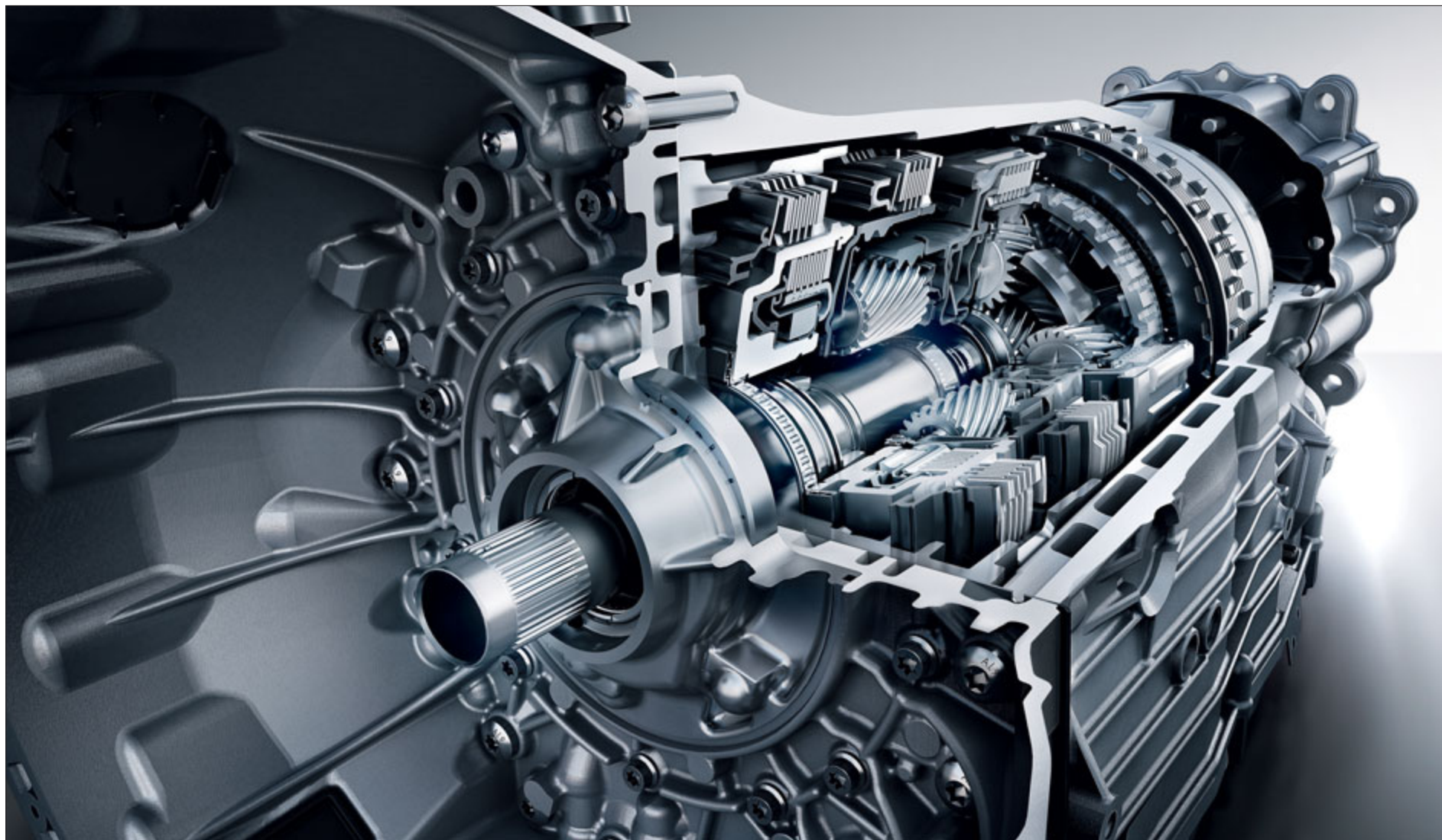
The improved 7G-TRONIC PLUS is optimally matched to every engine. It always adapts to the current driving situation plus the individual driving style. Plus it can be controlled intuitively and ergonomically via the DIRECT SELECT lever.

7G-TRONIC PLUS. The new GL-Class is fitted as standard with the enhanced 7G-TRONIC PLUS 7-speed automatic transmission and the DIRECT SELECT lever on the steering column. Seven forward gears ensure optimum revs at all times, thus reducing fuel consumption. In city traffic especially, the 7-speed automatic transmission brings about a reduced fuel consumption thanks to the ECO start/stop function which stops the engine automatically when the vehicle comes to a halt. The further improved electrohydraulic control unit, together with optimised engine and transmission software, results in more dynamic gear changes and even greater shift quality. What's more, the vehicle responds more directly to changes at the accelerator pedal.

DIRECT SELECT. Ergonomically designed and intuitive to operate, the DIRECT SELECT lever on the steering column allows the driver to set the automatic transmission positions P, N, R and D simply by giving it a light tap. The function commands are transmitted wholly electronically. Additional steering-wheel gearshift paddles also facilitate manual pre-selection of the seven gears, so drivers can decide whether they want to change gear themselves using the steering-wheel gearshift paddles or whether they prefer this to be taken care of automatically.



DIRECT SELECT lever on the steering wheel: the driver can intervene manually in the gear selection process via the shift paddles on the steering wheel

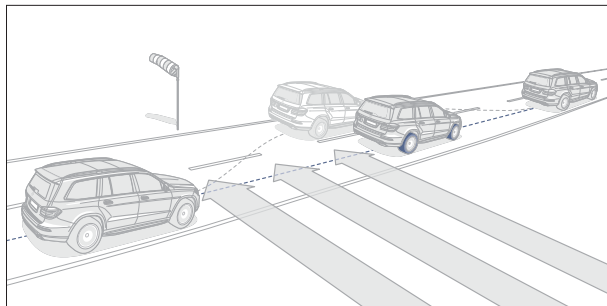


7G-TRONIC PLUS: over 18 million Mercedes-Benz automatic transmissions have been produced in a period spanning more than 50 years

Chassis & suspension

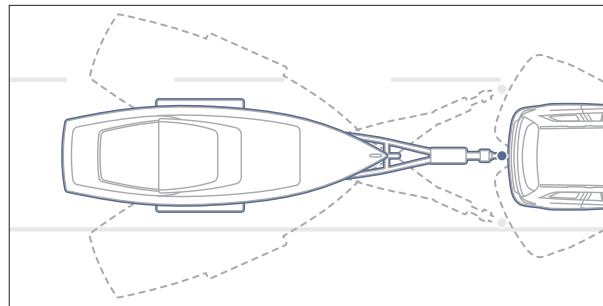
The basis for an extraordinary driving experience: working in concert with the 4MATIC permanent all-wheel drive, the chassis and suspension enable the best possible traction and make for enhanced driving stability both on poor roads and in off-road use.

Crosswind Assist (standard). The new GL-Class is the first model in its segment to boast a standard-specification Crosswind Assist, which recognises in good time the effects of brief strong gusts of wind and can automatically reduce them through course-correcting brake actuations on the side of the vehicle facing into the wind. In order to do this the electronic brake control system ADAPTIVE BRAKE uses the data from the sensors in the Electronic Stability Program ESP®, the sensor system in the AIRMATIC air suspension and the steering control unit EPS.



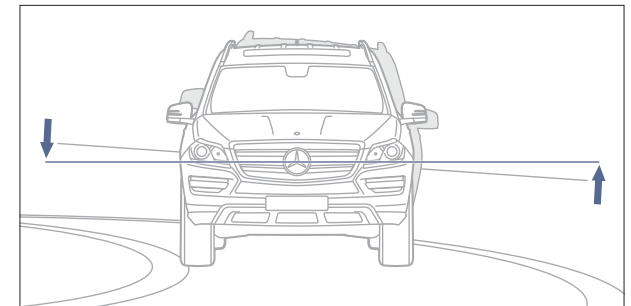
Enhances the driver's feeling of safety, above all when overtaking a truck or when crossing a bridge: the Crosswind Assist

Trailer Stability Assist (standard in conjunction with optional trailer coupling). While towing, Trailer Stability Assist gives the driver further support in addition to that provided by the standard-fit Electronic Stability Program ESP®. If the trailer starts swinging back and forth more when on the move, the system can recognise the problematic driving situation and apply short brake actuations to stop the trailer movement promptly.



On the basis of the ESP® sensor system the Trailer Stability Assist helps to ensure a safer journey when towing

ACTIVE CURVE SYSTEM (option, standard for GL 63 AMG). The ACTIVE CURVE SYSTEM uses active stabilisers to reduce the roll angle of the vehicle when cornering, with the result that occupant comfort is enhanced. This makes for greater agility and driving enjoyment in the middle speed range on country roads as well as greater handling stability and improved straight-line stability at high motorway speeds. During off-road driving there is higher traction through the greater degree of articulation.

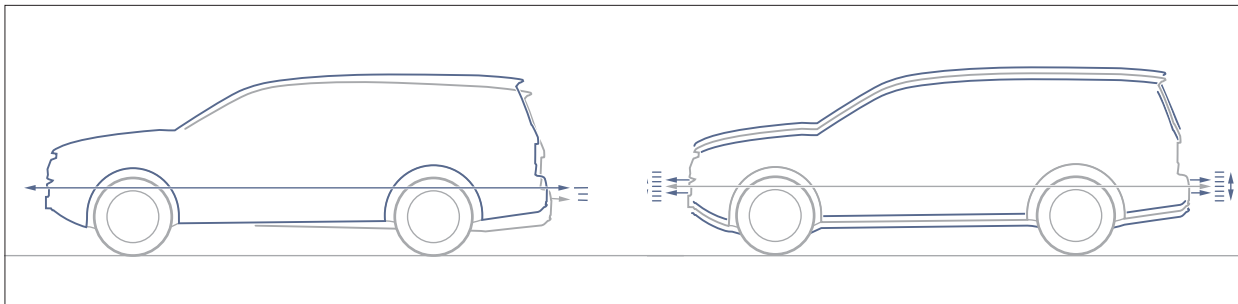


The ACTIVE CURVE SYSTEM reduces rolling movements to a minimum and increases ride comfort, agility and safety

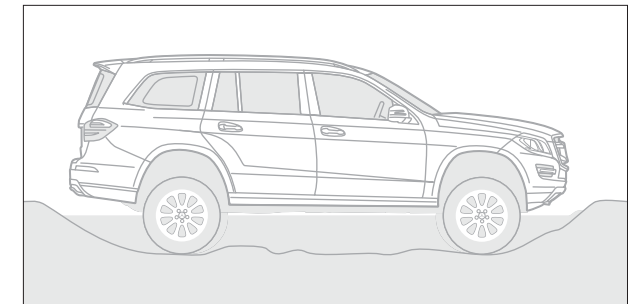
AIRMATIC (standard). Thanks to the Adaptive Damping System ADS, the AIRMATIC air suspension adjusts precisely to the road surface, driving style and load status. This means that both the ride comfort and the driving dynamics are improved in on-road and off-road operation. The integral all-round self-levelling function enables the vehicle body to be maintained at a constant level regardless of the load status. The driver can switch between a comfort-oriented tuning or a sporty one. If necessary the vehicle also switches over to stiffer settings of its own accord. When running at high speed, the body is automatically lowered by 15 mm

to optimise driving stability, aerodynamics and fuel consumption. Below 70 km/h the vehicle's body is raised to its normal level again. Off the beaten track the air suspension with additional vehicle-level adjustment also boosts the off-road capability; if required a touch of a button is all it takes to increase the ground clearance by up to 75 mm (in conjunction with the optional ON&OFFROAD package by up to 105 mm). In the highest off-road mode the AIRMATIC facilitates a ground clearance of 500 mm (600 mm with the ON&OFFROAD package).

Direct-Steer system (standard). The Direct-Steer system with speed-sensitive steering power assistance and a variable steering ratio considerably reduces the steering effort required in large steering angles, through a ratio which becomes increasingly direct, for example when entering a parking space or in tight bends. Straight-line stability at high speeds, meanwhile, is particularly stable. The vehicle agility and steering comfort improve across all speed ranges.



The integral all-round level control ensures that the vehicle remains at the same height irrespective of the load



With a fording depth of 500 mm (600 mm with the ON&OFFROAD package) even river beds and stony ground present no obstacles

Chassis & suspension

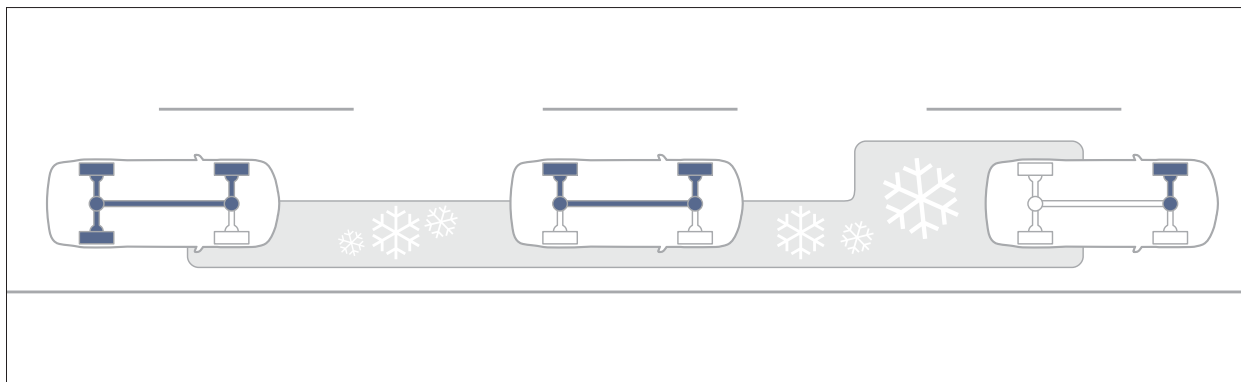
The chassis and suspension of the new GL-Class ensure equally fine ride comfort and driving dynamics. Together with the 4MATIC permanent all-wheel drive, they enable the best possible traction and make for enhanced driving stability both on poor roads and during off-road driving.

The all-wheel drive system 4MATIC (standard). The permanent all-wheel drive system 4MATIC ensures dynamic handling both on-road and off-road and thus increases the driving stability. Power distribution on the front and rear axle is at a ratio of 50 : 50. As the 4MATIC is always active, it hardly requires any reaction time in order to intervene in unfavourable weather conditions such as in the wet, ice or snow and distribute the available torque to all four wheels. The Electronic Stability Program ESP® and the electronic traction system 4ETS with integral ABS and ASR functions provide additional support for the effect of the all-wheel drive system. 4ETS brakes spinning wheels in a targeted

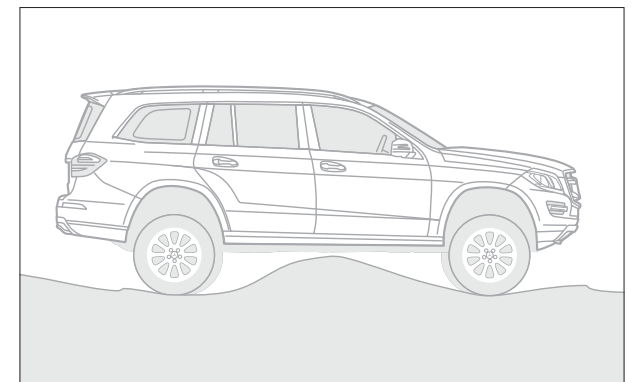
manner and thus feeds the drive torque to the wheels with good traction.

Off-road driving mode with off-road button (standard, not for GL 63 AMG). The off-road driving mode supports the driver when using the vehicle off-road by adapting the settings for the engine output, automatic transmission, anti-lock braking system ABS, Electronic Stability Program ESP® and the electronic traction system 4ETS. This mode is activated by means of the off-road button in the centre console.

ON&OFFROAD package (option in conjunction with COMAND Online, not available for GL 63 AMG). Activated in an instant, the ON&OFFROAD package allows the driver to exercise even greater control over the handling of the new GL-Class, whether on or off the road. A rotary switch is used to make a selection from any of six pre-programmed driving modes with which the vehicle configuration can be adjusted to provide the best possible response to the current driving situation and road surface conditions. Elements and variables whose parameters are automatically adapted in line with the selected driving mode include the engine, transmission, ESP®, 4ETS, ASR, steering, ground



The electronic traction system 4ETS automatically transfers the drive torque to the wheels with the best traction



At the touch of a button: effortlessly superior handling in any terrain

clearance, air suspension and damping. The selected driving mode and animations of variables such as the gradient and angle of inclination are also shown in the COMAND display. The driver can choose between the following driving modes: AUTO (standard mode), Offroad 1 (sand and easy terrain), Offroad 2 (difficult terrain), Sport, Slippery and Trailer. Furthermore, additional functions, for instance a low-range ratio – for enhanced power, traction and handling safety in loose terrain – or manual mode for the 7G-TRONIC PLUS automatic transmission can be engaged. Other components of the package include a 100% centre differential lock as well as an underguard for the engine

and reinforced underbody panelling for the entire vehicle. In addition to this there are three additionally selectable off-road driving levels, with which the ground clearance can be increased by 30, 60 or 90 mm, facilitating a maximum fording depth of 600 mm.

Downhill Speed Regulation DSR (standard). When the vehicle is negotiating steep downhill gradients, Downhill Speed Regulation allows the driver to set a speed of between 2 and 18 km/h which is maintained, within the bounds of physical possibility, through automatic control of the engine and transmission as well as the application

of braking force. In this way DSR makes for more relaxed descents and enhances active safety during off-road driving.



A rotary switch in the centre console is used to set the driving mode currently wanted



Selected settings are shown in the COMAND display

Integral safety concept

The vision of accident-free driving impels us. With our integral safety concept we are coming closer to achieving this goal – this is a holistic approach which can increase safety in every situation.

As the inventor of the car we feel that we have a special responsibility for road safety. This is why we are the first car manufacturer to have developed an integral safety concept which seamlessly blends measures to enhance active and passive safety. The holistic approach is subdivided into four phases and offers safety solutions for every situation. It includes systems for safe driving which help to avoid risks by warning you and coming to your aid in good time. Our unique PRE-SAFE® system kicks in in the event of danger and activates preventive measures for occupant protection. If a collision should still occur in spite of all the preventive measures, further technologies ensure protection as needed. We have also borne in mind the time immediately following an accident and developed solutions which can help prevent worse and facilitate rapid help.

A selection of these technologies for the “Safe driving”, “In the event of danger”, “In an accident” and “After an accident” phases is presented on the pages which follow.

Safe driving: ATTENTION ASSIST (standard). This innovative system for detecting drowsiness is useful on long trips in particular. In the speed range between 80 and 180 km/h sensors analyse driving behaviour and can detect deviations from a previously determined, individual driver profile. The ATTENTION ASSIST warns the driver as soon as signs of inattention or drowsiness increase.



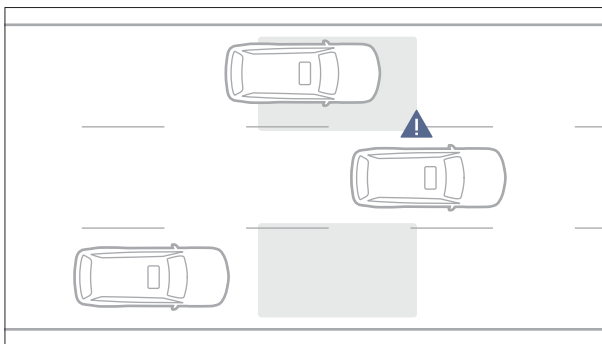
If it detects signs of increasing drowsiness and inattention on the part of the driver, ATTENTION ASSIST recommends taking a break

Safe driving: Active Lane Keeping Assist (part of the optional Driving Assistance package Plus). The Active Lane Keeping Assist function continuously registers the road markings. If the white markings are being crossed in an uncontrolled way, the system warns the driver by discreetly vibrating the steering wheel. If the driver fails to react, the ESP® control function can apply braking selectively to the appropriate wheels in order to return the vehicle to the correct traffic lane.



Can warn of unintended lane changes and intervene if necessary: Active Lane Keeping Assist

Safe driving: Active Blind Spot Assist (part of the optional Driving Assistance package Plus). The system is active at road speeds between 30 and 250 km/h and monitors the area left and right of the M-Class and to the rear of it. If a vehicle is detected in the surveillance area, a visible warning signal in the exterior mirror is triggered. If the driver ignores this and begins to change lane despite the acoustic warning signal, the system can intervene actively using the ESP® control function to apply a moderate correction to the trajectory.



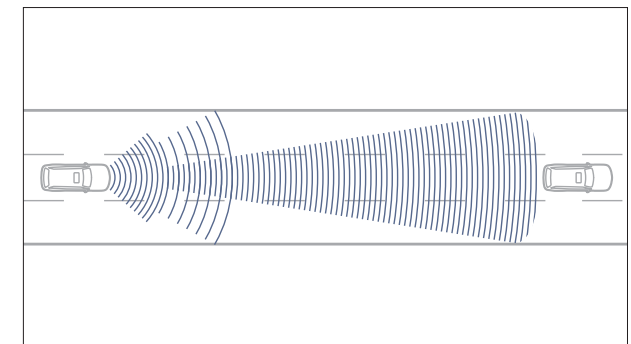
Active Blind Spot Assist can give a warning when changing lane and apply a braking force if necessary

Safe driving: Night View Assist Plus with pedestrian recognition (option in conjunction with COMAND Online). The COMAND display highlights the entire area normally covered by main beam, as recorded by the Night View Assist system's infrared camera, in the form of a greyscale image. This makes it easier for drivers to get their bearings in situations where main beam cannot be switched on and allows them to react quicker to people detected on or next to the road. What's more, pedestrians detected by the system are designated on the display by the special pedestrian recognition function for enhanced driver awareness.



To ensure better driver awareness, Night View Assist Plus highlights pedestrians on the display

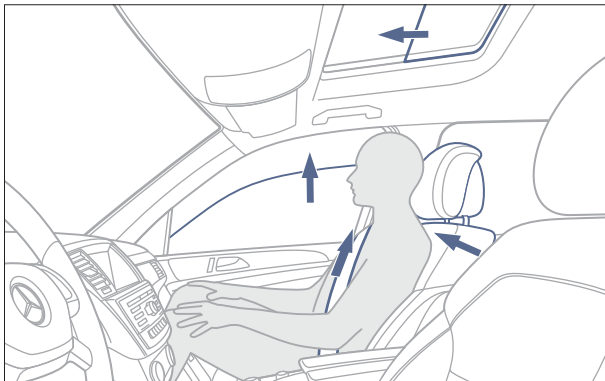
Safe driving: DISTRONIC PLUS (part of the optional Driving Assistance package Plus). The DISTRONIC can help the driver to maintain the desired distance between the car and the vehicle in front by braking the car – to a standstill, if necessary – and then accelerating it again. The PRE-SAFE® Brake can initiate emergency braking around 0.6 seconds before an imminent collision to reduce the severity of the accident. In the event of a critical braking situation, the brake assist function BAS PLUS can make the appropriate brake pressure available.



DISTRONIC PLUS can brake the car to a standstill then accelerate it again, for example when driving in a queue of traffic

In the event of danger: PRE-SAFE® system (standard).

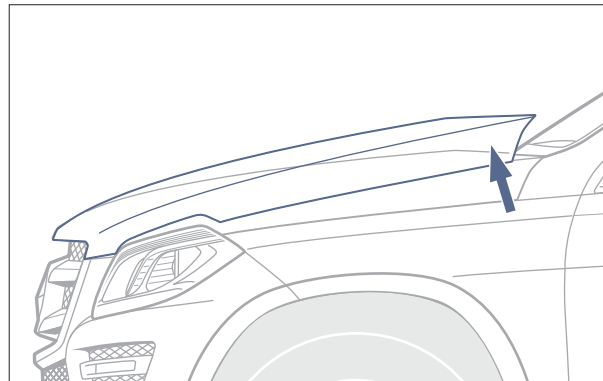
The PRE-SAFE® anticipatory occupant protection system can detect critical driving situations as they start to arise and initiate preventive measures to protect the occupants. The front seat belts can be reversibly tensioned, while open side windows or the sliding sunroof can be closed, depending on the driving situation. These measures allow the seat belts and airbags to be deployed as effectively as possible should an accident occur. What's more, the optionally available Memory function including fully electric seat adjustment at the front can also see to it that the front passenger seat is moved into a favourable position.



PRE-SAFE® can recognise critical driving situations and initiate preventive measures to protect the occupants

In the event of danger: COLLISION PREVENTION ASSIST (standard).

At speeds of more than 30 km/h the system is able to detect when distances between the vehicle in which it is fitted and those in front or stationary obstacles are too short. If a hazard is detected the driver is given both visual and acoustic warnings. During simultaneous braking the Adaptive Brake Assist can place at the driver's disposal precisely the amount of braking power which is required to prevent an impending collision wherever possible.



The active bonnet helps to reduce the risk of injury to pedestrians and cyclists in collisions

In the event of danger: PRE-SAFE® Brake and BAS PLUS

(part of the optional Driving Assistance package Plus). PRE-SAFE® Brake provides the driver first with a visual warning, then an acoustic alert if a risk of collision is detected. During this phase, BAS PLUS calculates the brake pressure that is required to prevent a collision. If the braking force applied by the driver is not sufficient, then the system automatically increases brake pressure. If the driver fails to react to the acoustic signal, PRE-SAFE® Brake intervenes with autonomous partial braking, giving the driver a tangible warning. Autonomous emergency braking can then be activated if there is still no reaction from the driver.

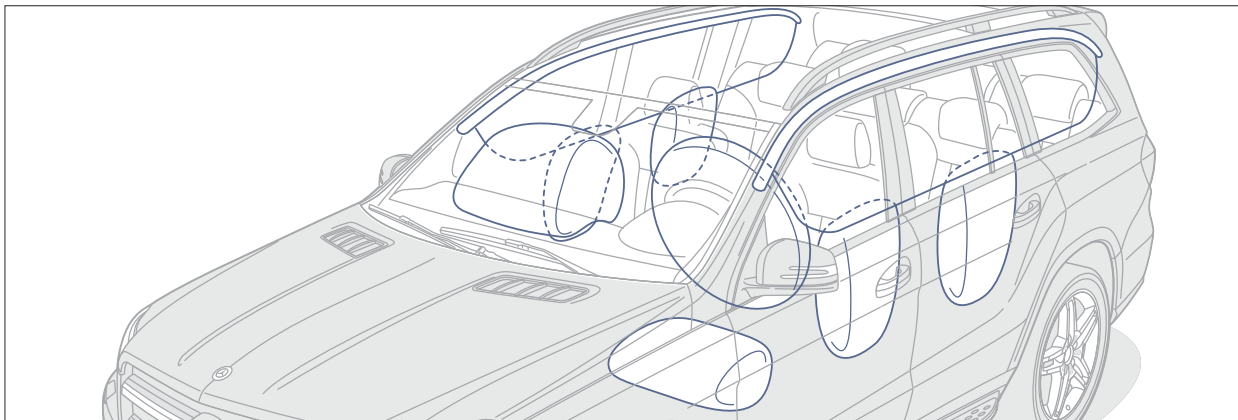
In an accident: pedestrian protection with active bonnet

(standard, not for GL 63 AMG). The system can reduce the risk of injury to pedestrians and cyclists in a collision. If sensors in the front bumper detect an impact, they can trigger a spring mechanism that raises the bonnet. The resulting increase in distance between the comparatively soft bonnet and the hard equipment in the engine compartment reduces the impact severity and can therefore diminish the risk of severe injuries.

In an accident: airbags (standard). The new GL-Class is equipped as standard with seven airbags. The two adaptive front airbags deploy in either one or two stages, depending on the severity of the impact. Furthermore, the new GL-Class has sidebags (combined thorax-/pelvisbags) in the front seat backrests for the driver and front passenger as well as two large windowbags extending over all three rows of seats. The kneebag can further reduce the forces exerted on the driver during an accident. Rear sidebags (for the second row of seats) are available as an optional extra.

After an accident: Mercedes-Benz emergency call system (component of COMAND Online). This system can make an emergency call automatically using a mobile phone which is on standby and connected to the vehicle as soon as the restraint system detects an accident. At the same time, the GPS position data and other data about the vehicle are transmitted to the Mercedes-Benz emergency call centre, after which a voice connection is established. The emergency control system can also be triggered manually by the occupants.

Measures after an accident. In order to reduce consequential damage and, where necessary, to support the rescue of the occupants, Mercedes-Benz has developed further measures. These include the automatic engine cut-off or the activation of the hazard warning lamps and interior emergency illumination. The central locking also opens automatically, and crash joints between the door and the wing make it easier to open the doors after a front impact. In addition Mercedes-Benz makes Guidelines for Rescue Services available; helpers can download them in different languages all over the world from the internet at www.mercedes-benz.de/rettungsleitfaden. As you can see, at Mercedes-Benz consideration has been given to safety in every situation.



Standard equipment includes windowbags, airbags and sidebags for the front-seat occupants as well as a driver kneebag

Seats

The exclusively styled seats and the high-quality interior of the new GL-Class meet the most discerning standards and in all three rows of seats they offer the best prerequisites for benchmark-setting comfort on long journeys.



With careful material selection and workmanship the seats contribute towards the high-class appeal of the interior

Fully power-adjustable seats (standard). The seating in the new GL-Class offers up to seven occupants a high level of comfort on long journeys, best-possible ergonomics and optimum lateral support plus generous amounts of room. Both of the front seats are fully power-adjustable as standard and are also provided with intuitive seat adjustment switches which are positioned ergonomically in the door trim. On request multicontour seats are also available at the front, as is optional seat heating for the first two rows of seats (standard for V8 models in each case), while climatized front seats can be ordered in combination with leather or designo leather upholstery. The climatized seat system comprises three-stage seat heating and active multi-stage ventilation to cool the seat surfaces.

Memory package (option for GL 350 BlueTEC 4MATIC, standard for V8 models). The Memory package can store a total of three settings for the position of the front seats, the head restraint height, the steering column and the exterior mirrors. They can be called up again at any time with just a press of a button.

Climate control

A pleasant interior climate is paramount when it comes to ensuring a high level of driver-fitness safety on long journeys. The climate control system for the new GL-Class is therefore exceptionally versatile and can be adjusted to meet the specific needs of all the occupants.

THERMATIC (standard for GL 350 BlueTEC 4MATIC).

The automatic climate control uses sensors to control the temperature for the driver and front passenger automatically. Further standard features include air recirculation, a cooled glove compartment, a combination filter for particulate matter and two air outlets in the rear compartment.

THERMOTRONIC (option for GL 350 BlueTEC 4MATIC, standard for V8 models). The driver, front passenger and rear passengers are able set the temperatures for their respective areas of the vehicle independently. A separate

control unit with a display, air outlets in the B-pillar, air vents in the centre console and a booster blower ensure the ideal temperature in the rear.

THERMOTRONIC in the rear (option in conjunction with THERMOTRONIC). The air conditioning in the rear facilitates a further improvement in climate control for the two seat rows in the rear via a separate heating and cooling system plus four additional air outlets.

Heated multifunction steering wheel (option, not for GL 63 AMG). The steering wheel rim is heated to a temperature of approximately 35 °C – in this way a pleasant grip is ensured even at low temperatures.

Temperature-controlled cup holders (option). The temperature-controlled cup holders for the driver and front passenger keep the temperature of warm and cold beverages pleasantly constant in a temperature range between 8 °C and 55 °C. Bottles, cans and mugs are securely fixed through the cup holders and can be easily reached from both sides.



The THERMOTRONIC automatic climate control system operates extremely effectively without producing draughts. It is easy to use, fast to respond and quiet



The temperature-controlled cup holders secure beverages against falling over and leaking and keep their temperature constant

Load compartment management

In the new GL-Class up to seven people can be comfortably seated thanks to the standard-specification third row of seats. In addition to this the new GL-Class offers all the prerequisites for the largest load compartment in the segment due to its generously sized interior.

An intelligent spatial concept and an array of good ideas on the subject of interior design: when there are seven people in the car the luggage compartment still offers a load capacity of 295 litres when the vehicle is loaded up to the upper edge of the rear seat backrest (390 litres when it is loaded up to the roof). When there are five occupants in the vehicle and the third row of seats is folded down there are 680 litres when the vehicle is loaded up to the upper edge of the rear seat backrest, and 1320 litres up to the roof. In order to make full use of all the space available in the new GL-Class, just a few simple steps are

necessary. A level load compartment is created when the seat backrests and cushions in the second row are folded forwards and divided in a ratio of 40 : 60. Behind the tailgate a stowage space measuring up to 2300 litres with a virtually level load compartment floor opens up when the rear seats are completely folded down. A maximum load compartment length of around two metres brings with it many opportunities when it comes to transporting different items. The flexible use of the load compartment is made easier thanks to six load-securing points on the load compartment floor, a folding bag hook on the right-hand

side of the load compartment plus coat hooks in the rear door and on the grab handles in the rear. Optimum accessibility is ensured by the tailgate, which has headroom of 1.95 metres when opened – here it also facilitates extensive freedom of movement when loading the vehicle. The standard-specification EASY-PACK load compartment cover protects the contents of the luggage compartment from intense sunlight and prying eyes. On request a lockable laptop compartment is available beneath the load compartment floor.



The load compartment of the new GL-Class can be extended as required



Room for 4, plus 2 metres of load compartment behind the front passenger seat



The new GL-Class has the largest load compartment in its segment

Through-loading feature above rear armrest (option).

A through-loading feature is available for the rear seats above the armrest in the second seat row. It can be used for transporting long objects (skis for example) but it also enables the two outer seats in the rear to be used at the same time. Long items of luggage can be stowed away quickly and easily, as the through-loading feature can be opened in a few simple steps via a release catch in the load compartment.



Armrest with a practical through-loading feature above the rear armrest

EASY-ENTRY system (standard). The EASY-ENTRY system makes it easy to climb into the third row of seats from both sides. The backrests and seats in the second row of seats can be divided separately in a ratio of 40 : 60 and folded down with little effort. The release handles for unlatching the backrests and bench seats are located on the side of the respective outer seat in the second row of seats. On request the optionally available EASY-ENTRY system makes climbing into the third seat row from both sides even easier – at the mere touch of a button. Its switches are positioned on the top of the seat backrests: by operating the switches the head restraints can be retracted, the backrests are in turn folded down, and the bench seat then folds forwards.

Electrically operated EASY-PACK tailgate (standard).

The EASY-PACK tailgate can easily be opened and closed automatically at the press of a button and thus facilitates convenient loading and unloading of the load compartment. The tailgate can either be opened via a switch in the driver's door or via the button on the ignition key. The drive system has an obstruction sensor thanks to an automatic reversing function; if required the opening angle can be

limited in any position at any time, which is very practical in the garage, for instance. The automatic closing procedure can be activated via the switch on the inside of the tailgate, via the radio remote control keys and via the switch in the driver's door. As the tailgate no longer has to be touched in order for it to open and close, this reduces the risk of soiling hands and clothes when loading and unloading the luggage compartment. Manual opening and closing is possible via the release handle on the tailgate.

Light

Seeing and being seen in the dark is not only a question of safety; it is also about style and design – at least where the new GL-Class is concerned.

Intelligent Light System (option for GL 350 BlueTEC 4MATIC, standard for V8 models). This adaptive headlamp system can adjust itself automatically to the current light and driving conditions. It features bi-xenon headlamps with five functions: country mode, motorway mode, enhanced fog lamps, cornering light function and active light function. Furthermore, Adaptive Highbeam Assist ensures that the optimum headlamp range is always available – without dazzling the oncoming traffic or vehicles in front.



Adaptive Highbeam Assist automatically always provides the best possible headlamp range, thereby improving visibility for the driver

Tail lights in LED fibre-optic technology (standard). The tail lights in LED fibre-optic technology underline the striking exterior of the vehicle in that they highlight the characteristic profile of the rear assembly. They are characterised by high security against failure, high energy efficiency and a long service life. The tail lamp and side marker lamp feature an LED fibre-optic technology design, whilst the direction indicator lamp is in LED technology and the brake lamp, reversing lights and rear fog lamp have a conventional bulb.



The lights in LED fibre-optic technology dominate the tail-end view of the new GL-Class

Ambient lighting (option). Housed in the trim on the dashboard and door trim, the ambient lighting bathes the interior of the vehicle in a pleasantly indirect light. This lends the interior design a stylishly exclusive air and emphasises the generous and exclusive impression given by the interior. The ambient lighting is continuously dimmable in the three colour shades neutral (white), solar (amber-coloured) and polar (ice blue), which enables the lighting mood to be individually selected.



The ambient lighting ensures a stylish emphasis on the interior in darkness, thus also facilitating orientation inside the vehicle

Multimedia systems

The full current range of Becker® MAP PILOT entertainment and navigation systems, the COMAND Online multimedia system and the Rear Seat Entertainment System for the rear passengers is available on request for the new GL-Class.

Audio 20 CD (standard). The Audio 20 CD system combines the key functions of a fully-fledged entertainment system: radio, CD player, MP3 player, Aux-in socket, USB and Bluetooth® interfaces. The screen diagonal has been increased to 14.7 cm. On request a 6-disc CD changer is also available.

Becker® MAP PILOT (option). The Becker® MAP PILOT extends the Audio 20 CD radio so that it becomes a full-function navigation system. The control unit can be connected in the glove compartment in just a couple of simple steps, and can be removed at any time. Individual additional functions and map updates can be integrated via downloading.

COMAND Online (option). This system is a combination of audio and navigation systems as well as telephone and internet functions. Entertainment is provided by the DVD drive and MUSIC REGISTER with a 10 GB hard disc. An internet-capable mobile phone allows access to the web as well as mobile services from Mercedes-Benz. Updates for European map data are free for three years from the date of initial vehicle registration. USB, Aux-in

and Bluetooth® interfaces are provided as standard, as is an SD memory slot. The LINGUATRONIC voice-operated control system allows you to operate the system by voice entry. There is also the automatic Mercedes-Benz emergency call system, which springs into action as soon as one or several of the airbags are deployed.

Harman Kardon® Logic 7® surround sound system (option). 14 high-performance loudspeakers, 830-watt output and the Logic 7® multi-channel stereo-based technology turn every journey into an authentic musical



The multimedia system with HDD navigation has a high-resolution colour display with a 17.8 cm screen diagonal

experience. This involves the automatic volume adjustment adapting to the speed driven.

Rear Seat Entertainment System (option). The Rear Seat Entertainment System comprises a DVD player, two TFT colour displays with a 20.3 cm diagonal, two sets of wireless headphones, remote control and two Aux-in connections. Both displays can be used independently of one another. Thanks to the optionally available TV receiver passengers in the new GL-Class can even watch broadcast TV programmes.



The two displays for the Rear Seat Entertainment System are mounted on the front-seat head restraints

Assistance systems

Innovative, optional assistance systems can support the motorist in various driving situations, enhancing the feeling of comfort and security in new GL-Class.



The 360° camera provides a bird's-eye view of the new GL-Class in its immediate surroundings

Parking package with 360° camera (option). The Parking package includes the 360° camera, for monitoring all four sides of the vehicle, as well as Active Parking Assist including PARKTRONIC. The 360° camera feature comprises a close-range camera system with four networked cameras and a control unit which can display a bird's-eye view of the vehicle and its surroundings. One camera is mounted in the radiator grille at the front, there is one in each exterior mirror and a further one in the centre of the tailgate. The virtual vantage point covers an area extending approximately 3 metres to the front and rear of the vehicle as well as the areas to the sides. Visible obstacles below the window line are displayed, and a controlled approach to the kerb is thus made possible. The representation shown on the central display also provides visual support during off-road driving. Additional guide lines are superimposed in the display to support the driver when reverse is selected.

Active Parking Assist, including PARKTRONIC (option for GL 350 BlueTEC 4MATIC, standard for V8 models).

The Active Parking Assist automatically looks for a suitable parking space and also parks the vehicle automatically at the touch of a button, with the driver only required to operate the accelerator and brakes after stopping, accepting the proposed parking space and selecting reverse. The system's ten ultrasonic sensors measure the distance to the vehicles to the front and rear. A control unit processes the signals from the sensors and calculates the optimum way to manoeuvre into the space.



The system completes the automatic parking procedure in a maximum of five moves

Reversing camera with guide lines in display (option).

The reversing camera with a wide-angle lens sends images of the area currently directly behind the car to the COMAND display. It is activated when reverse gear is engaged, enhancing safety when reversing into a parking space. The reversing camera is only available in conjunction with COMAND Online.



During parking, the COMAND Online central display shows the area behind the car with the reversing camera

Speed Limit Assist (part of the optional COMAND Online). A windscreen-mounted camera that permanently scans the car's surroundings is able to recognise signed speed limits and indicate them in the instrument cluster or in the central display of the COMAND Online. The driver can therefore check the prevailing speed limit at any time – particularly helpful on routes with variable speed limits or roadworks. The signposted speed limits are automatically compared with the data from the digital map in the navigation system.



Speed Limit Assist can even indicate temporary speed limits in the instrument cluster



GL 63 AMG exterior

AMG – all over the world these three letters stand for leading-edge technology, exclusivity and driving dynamics at the highest level. In the case of the new GL-Class this unique combination opens up whole new dimensions. The GL 63 AMG impresses with its powerfully distinctive AMG design, thrilling performance with the new AMG biturbo V8 and 410 kW (557 hp) plus sportily luxurious equipment and appointments. What's more, the GL 63 AMG is the only vehicle to combine sporty motoring pleasure up to a top speed of 270 km/h (with the optionally available AMG Driver's package) with seven seats.

Exterior

5-spoke AMG light-alloy wheels, painted titanium grey and with a high-sheen finish, with 295/40 R 21 tyres

ACTIVE CURVE SYSTEM with active roll stabilisation

Aluminium-look running boards with rubber studs, illumination with LED technology

AMG bodystyling with exclusively styled front apron and rear apron plus wheel-arch flarings at the front and rear

AMG high-performance braking system with internally ventilated and perforated brake discs plus brake callipers with AMG logo, painted silver

AMG speed-sensitive sports steering

AMG SPEEDSHIFT PLUS 7G-TRONIC with ECO start/stop function

AMG sports exhaust system with two chromed twin tailpipes

Intelligent Light System





GL 63 AMG interior

The sportily expressive exterior of the GL 63 AMG is reflected in the stylishly exclusive interior. For this is where high-quality materials and traditional craftsmanship are combined with a sporty design, a fact illustrated by the AMG sports seats with leather upholstery, for example. The AMG performance steering wheel in nappa leather with perforation in the area of grip and silver-coloured AMG aluminium shift paddles plus the AMG instrument cluster with a colour display and AMG main menu make the dynamic character of the interior tangible.

Interior

AMG door sill panels in brushed stainless steel with AMG lettering

AMG floor mats

AMG performance sports steering wheel in black nappa leather, with flattened bottom section and silver-coloured aluminium shift paddles

AMG sports seats with an AMG-specific seat upholstery pattern and AMG badge on the seat backrests

Brushed stainless steel sports pedals and footrest with rubber studs

Chrome-look electronic key with AMG emblem

Heated seats for driver and front passenger and in the rear (second row of seats)

Multicontour seats for driver and front passenger

Single-tone leather upholstery (on request two-tone or designo Exclusive leather)

THERMOTRONIC luxury automatic climate control



Standard equipment | Selection



Rod-shaped LED daytime running lamps



Upholstery in ARTICO man-made leather



Multifunction steering wheel in nappa leather with 12 function buttons and steering-wheel gearshift paddles



Mechanical EASY-ENTRY system on the left and right for the 3rd seat row



Sliding glass sunroof, electrically operated, chrome-look roof rails



Switch for electrically adjusting the front seats



THERMATIC automatic climate control with 2 climate zones



Audio 20 CD

Optional extras | Selection



Electric panoramic sliding glass sunroof



Electrically-operated EASY-ENTRY system on the left and right for the 3rd seat row



COMAND Online multimedia system



Climatised seats for the driver and front passenger



Aluminium-look running boards with rubber studs, LED illumination (standard for GL 63 AMG)



Heat-insulating, dark-tinted glass, all-round from B-pillar



Bang & Olufsen BeoSound AMG high-end surround sound system



Media Interface



AMG Exterior Sports package

An even more dynamic vehicle character with enhanced individuality is available courtesy of the optional AMG Exterior Sports package (available for the GL 350 BlueTEC 4MATIC and GL 500 4MATIC BlueEFFICIENCY). It offers exterior differentiation which is discernable at first glance with AMG-specific front and rear aprons, illuminated running boards plus powerful wheel-arch flarings. A real feast for the eyes comes in the form of the high-sheen AMG 5-twin-spoke light-alloy wheels with 295/40 R 21 tyres, whilst perforated brake discs with a brake calliper cover perfect this irresistible look.



Exterior

Aluminium-look running boards with rubber studs, with LED illumination (side sill panel in black)

AMG 5-twin-spoke light-alloy wheels with 295/40 R 21 tyres on 10 Jx 21 (Code 757, exclusively for AMG Exterior Sports package)

AMG 5-twin-spoke light-alloy wheels, painted titanium grey with a high-sheen finish, with 295/40 R 21 tyres on 10 Jx 21 (Code 798, optionally available)

AMG bodystyling, comprising AMG-specific front and rear apron, painted in the vehicle colour (visible tailpipe trims only on GL 500 4MATIC BlueEFFICIENCY)

Sports brakes with perforated brake discs and brake calliper trim with "Mercedes-Benz" lettering

Wheel-arch flarings





designo Exclusive package

The designo Exclusive package lends the new GL-Class a particularly fine sense of perceived value through a stylishly coordinated interior at the highest level of quality. This means that discerning customers now have even more opportunities when it comes to underlining the individuality and exclusivity of their vehicle through diverse attractive details.



Interior

black designo velour floor mats with edging in designo black leather, including designo metal badges

Choice of designo marron (X06), black (X11) or porcelain (X27) leather

designo headlining, including sunblinds in black DINAMICA microfibre

Door and centre console armrests, as well as handrest, in designo leather in the respective designo upholstery colour

Seat heating for driver's and front passenger seat

Upholstery (perforated) and door centre panels in designo leather with diamond quilting¹, including designo metal badges in the seat backrests

Upper and lower dashboard section and beltlines in black designo leather (in the case of designo marron leather upper dashboard section marron)

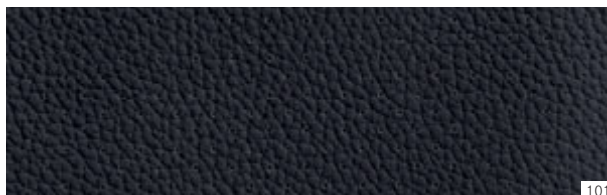
¹ Without diamond quilting, and with AMG metal badges in the seat backrests as an alternative for the GL 63 AMG



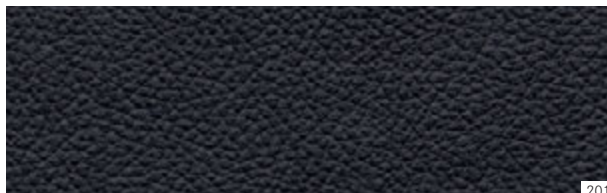
Upholstery and trim



For the black colour scheme there is a choice of seats in ARTICO man-made leather (part of the standard specification for the GL 350 BlueTEC 4MATIC) and upholstery in leather (part of the standard specification for the GL 500 4MATIC BlueEFFICIENCY and GL 63 AMG). Here the interior is predominantly in black and is contrasted with the roof liner in alpaca grey. Trim is in high-gloss brown eucalyptus (GL 350 BlueTEC 4MATIC) or brown open-pore ash wood (GL 500 4MATIC BlueEFFICIENCY, on request for other models), in the GL 63 AMG in high-gloss dark graphite poplar wood (as an option for other models).



101



201



739



H09



734



729



731



W69

black

101¹ | 201² leather

trim

739	light longitudinal-grain aluminium ³
H09	brown open-pore ash wood ⁴
734	high-gloss brown eucalyptus wood ⁵
729	high-gloss dark graphite poplar wood ⁶
731	high-gloss brown burr walnut wood ³
W69	designo black piano lacquer finish ³

¹ ARTICO man-made leather, standard for GL 350 BlueTEC 4MATIC, not available for GL 500 4MATIC BlueEFFICIENCY, GL 63 AMG ² Optional extra, standard for GL 500 4MATIC BlueEFFICIENCY, GL 63 AMG ³ Optional extra ⁴ Optional extra, standard for GL 500 4MATIC BlueEFFICIENCY ⁵ Standard for GL 350 BlueTEC 4MATIC, not available for GL 500 4MATIC BlueEFFICIENCY, GL 63 AMG ⁶ Optional extra, standard for GL 63 AMG



For the almond beige colour scheme there is a choice of seats in ARTICO man-made leather (part of the standard specification for the GL 350 BlueTEC 4MATIC) and in leather (part of the standard specification for the GL 500 4MATIC BlueEFFICIENCY and GL 63 AMG). The interior (seat covers, door centre panels, roof liner, carpet) is predominantly in almond beige, contrasted with the upper section of the dashboard and the steering wheel in mocha brown. The trim is in high-gloss brown eucalyptus (GL 350 BlueTEC 4MATIC) and brown open-pore ash wood (GL 500 4MATIC BlueEFFICIENCY, on request for other models), in the GL 63 AMG in high-gloss dark graphite poplar (as an option for other models).



105



205



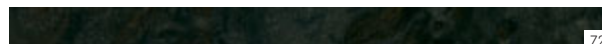
739



H09



734



729



731



W69

almond beige

105¹ | 205² leather

trim

739	light longitudinal-grain aluminium ³
H09	brown open-pore ash wood ⁴
734	high-gloss brown eucalyptus wood ⁵
729	high-gloss dark graphite poplar wood ⁶
731	high-gloss brown burr walnut wood ³
W69	designo black piano lacquer ³

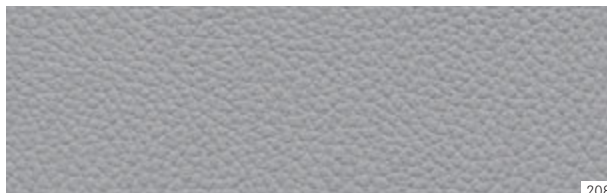
¹ ARTICO man-made leather, standard for GL 350 BlueTEC 4MATIC, not available for GL 500 4MATIC BlueEFFICIENCY, GL 63 AMG ² Optional extra, standard for GL 500 4MATIC BlueEFFICIENCY, GL 63 AMG ³ Optional extra ⁴ Optional extra, standard for GL 500 4MATIC BlueEFFICIENCY ⁵ Standard for GL 350 BlueTEC 4MATIC, not available for GL 500 4MATIC BlueEFFICIENCY, GL 63 AMG ⁶ Optional extra, standard for GL 63 AMG



For the alpaca grey colour scheme there is a choice of seats in ARTICO man-made leather (part of the standard specification for the GL 350 BlueTEC 4MATIC) and in leather (part of the standard specification for the GL 500 4MATIC BlueEFFICIENCY and GL 63 AMG). The interior (seat covers, door centre panels, roof liner) is predominantly in alpaca grey, contrasted with the steering wheel, upper section of the dashboard and the carpet in darker basalt grey. The trim is in high-gloss brown eucalyptus (GL 350 BlueTEC 4MATIC) and brown open-pore ash wood (GL 500 4MATIC BlueEFFICIENCY, on request for other models), in the GL 63 AMG in high-gloss dark graphite poplar (optional for other models).



108



208



739



H09



734



729



731



W69

alpaca grey

108¹ | 208² leather

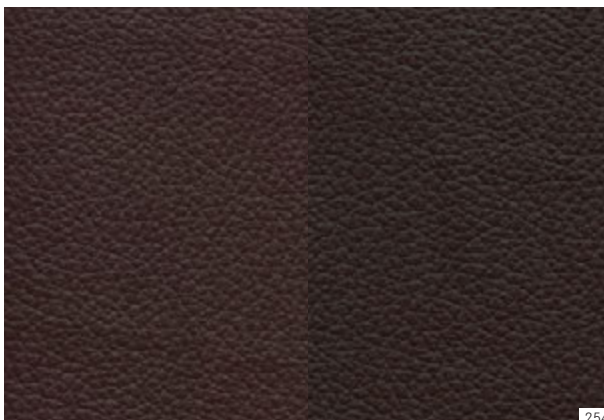
trim

739	light longitudinal-grain aluminium ³
H09	brown open-pore ash wood ⁴
734	high-gloss brown eucalyptus wood ⁵
729	high-gloss dark graphite poplar wood ⁶
731	high-gloss brown burr walnut wood ³
W69	designo black piano lacquer ³

¹ ARTICO man-made leather, standard for GL 350 BlueTEC 4MATIC, not available for GL 500 4MATIC BlueEFFICIENCY, GL 63 AMG ² Optional extra, standard for GL 500 4MATIC BlueEFFICIENCY, GL 63 AMG ³ Optional extra ⁴ Optional extra, standard for GL 500 4MATIC BlueEFFICIENCY ⁵ Standard for GL 350 BlueTEC 4MATIC, not available for GL 500 4MATIC BlueEFFICIENCY, GL 63 AMG ⁶ Optional extra, standard for GL 63 AMG



The optional tobacco brown/marron/black colour scheme sports leather upholstery in the colour shades tobacco brown and marron plus door centre panels in the colour shade marron. Here the dashboard, the roof liner, the carpet and the leather steering wheel are in a contrasting black. The trim is in high-gloss brown eucalyptus wood (GL 350 BlueTEC 4MATIC) and in brown open-pore ash wood (GL 500 4MATIC BlueEFFICIENCY, on request for other models). The GL 63 AMG has trim in high-gloss dark graphite poplar wood, which is available as an option for the two other models.



254



739



H09



734



729



731



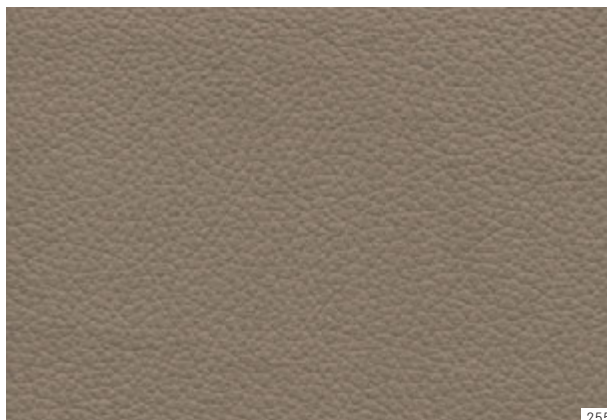
W69

tobacco brown/marron/black

254 leather¹**trim**739 light longitudinal-grain aluminium¹H09 brown open-pore ash wood²734 high-gloss brown eucalyptus wood³729 high-gloss dark graphite poplar wood⁴731 high-gloss brown burr walnut wood¹W69 designo black piano lacquer¹¹ Optional extra ² Optional extra, standard for GL 500 4MATIC BlueEFFICIENCY³ Standard for GL 350 BlueTEC 4MATIC, not available for GL 500 4MATIC BlueEFFICIENCY, GL 63 AMG ⁴ Optional extra, standard for GL 63 AMG



The optional almond beige/black colour scheme has leather upholstery and door centre panels in the colour shade almond beige. The dashboard, the roof liner, the carpet and the leather steering wheel are in a contrasting black. The trim is in high-gloss brown eucalyptus wood (GL 350 BlueTEC 4MATIC) and in brown open-pore ash wood (GL 500 4MATIC BlueEFFICIENCY, on request for other models). The GL 63 AMG has trim in high-gloss dark graphite poplar wood, which is optionally available for the two other models.



255



739

H09

734

729

731

W69

almond beige/black

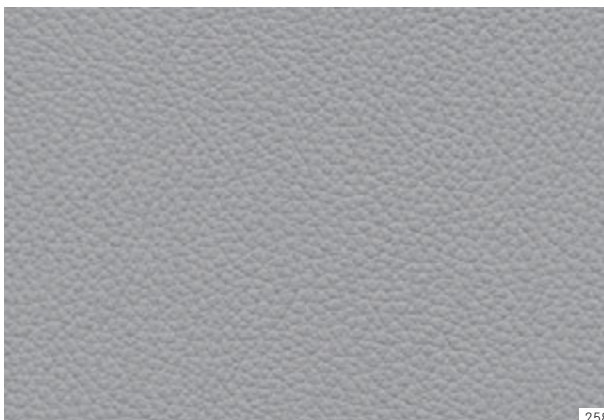
255 leather¹

trim

739 light longitudinal-grain aluminium¹H09 brown open-pore ash wood²734 high-gloss brown eucalyptus wood³729 high-gloss dark graphite poplar wood⁴731 high-gloss brown burr walnut wood¹W69 designo black piano lacquer¹¹ Optional extra ² Optional extra, standard for GL 500 4MATIC³ Standard for GL 350 BlueTEC 4MATIC, not available for GL 500 4MATIC BlueEFFICIENCY, GL 63 AMG ⁴ Optional extra, standard for GL 63 AMG



The optional alpaca grey/black colour scheme sports leather upholstery and door centre panels in the colour shade alpaca grey. Here the dashboard, the roof liner, the carpet and the leather steering wheel are in a contrasting black. The trim is in high-gloss brown eucalyptus wood (GL 350 BlueTEC 4MATIC) and in brown open-pore ash wood (GL 500 4MATIC BlueEFFICIENCY, on request for other models). The GL 63 AMG has trim in high-gloss dark graphite poplar wood, which is optionally available for the two other models.



258



739



H09



734



729



731



W69

alpaca grey/black

258 leather¹**trim**739 light longitudinal-grain aluminium¹H09 brown open-pore ash wood²734 high-gloss brown eucalyptus wood³729 high-gloss dark graphite poplar wood⁴731 high-gloss brown burr walnut wood¹W69 designo black piano lacquer¹¹ Optional extra ² Optional extra, standard for GL 500 4MATIC BlueEFFICIENCY³ Standard for GL 350 BlueTEC 4MATIC, not available for GL 500 4MATIC BlueEFFICIENCY, GL 63 AMG ⁴ Optional extra, standard for GL 63 AMG

Wheels



7-spoke light-alloy wheel with 265/60 R 18 tyres (option for GL 350 BlueTEC 4MATIC, Code 52R)



7-spoke light-alloy wheel with 275/55 R 19 tyres, bichromatic and with a high-sheen finish (option for GL 350 BlueTEC 4MATIC and GL 500 4MATIC BlueEFFICIENCY, Code 06R)



10-spoke light-alloy wheel with 265/60 R 18 tyres (standard for GL 350 BlueTEC 4MATIC, Code R41)



5-twin-spoke light-alloy wheel with 275/55 R 19 tyres (option for GL 350 BlueTEC 4MATIC, standard for GL 500 4MATIC BlueEFFICIENCY, Code R55)



10-spoke light-alloy wheel with 275/50 R 20 tyres, painted himalayas grey and with a high-sheen finish (option for GL 350 BlueTEC 4MATIC and GL 500 4MATIC BlueEFFICIENCY, Code 50R)



5-twin-spoke light-alloy wheel with 275/50 R 20 (option for GL 350 BlueTEC 4MATIC and GL 500 4MATIC BlueEFFICIENCY, Code R33)



AMG 5-twin-spoke light-alloy wheel with 295/40 R 21 tyres, with a high-shine finish (standard for AMG Exterior Sports package, Code 757)



5-twin-spoke light-alloy wheel¹ for 275/55 R 19 tyres, painted titanium silver (genuine accessory)



AMG 5-spoke light-alloy wheel with 295/40 R 21 tyres, painted titanium grey and with a high-shine finish (standard for GL 63 AMG, Code 777)



AMG 5-twin-spoke light-alloy wheel with 295/40 R 21 tyres, painted titanium grey and with a high-shine finish (option in conjunction with AMG Exterior Sports package and for GL 63 AMG, Code 798)



7-spoke light-alloy wheel¹ for 265/60 R 18 tyres, painted titanium silver (genuine accessory)

¹ Genuine accessory wheels are supplied without tyres, hub caps and wheel bolts; availability depends on the engine and selected equipment and appointments; further information is available from your authorised Mercedes-Benz dealer

Genuine accessories

A Mercedes-Benz can be a travel companion, an office or a living space. The Mercedes-Benz range of genuine accessories is precisely matched to the new GL-Class to enable it to perform this wide variety of roles to the full.

Generous, versatile and practical – there can hardly be another vehicle offering such scope for an active lifestyle. This generous basis can be used even more intensively and individually with the genuine accessories. For example with the Alustyle Easy-Fix II basic carrier bars for roof rails as a coordinated addition to the standard-specification chrome-look roof rails. Together they offer secure support for the combined ski and snowboard rack and for the versatile Mercedes-Benz roof boxes, which make additional stowage space available. Thanks to an adapted aerodynamic design they blend harmoniously into the overall appearance

of the new GL-Class. So that they can meet all individual standards, the roof boxes – made of extremely durable material – are available in different colours and sizes.

The high-sheen chromed fin embellishers for the bonnet complete the chrome finish of the new GL-Class in style. Available as a six-part set, the sporty and elegant embellishers give the GL-Class a unique look with limited means and are precision-engineered for fast and easy fitting.

The iPad® rear integration Plus docking station enables the Apple® iPad® to be integrated easily into the rear of the new GL-Class too. All of the entertainment options stored on the tablet computer remain available while the vehicle is on the move; the battery can be charged at the same time. Available for iPad®, iPad 2® and iPad 3®.



The basic carrier bars for roof rails and the roof box open up the route to an array of transport and leisure solutions



Quickly fitted, the chromed fin embellishers create a striking effect



The iPad® rear integration Plus docking station makes all the functions of the iPad® available in the new GL-Class

Services

MercedesCard. As a VISA credit card, this is an internationally accepted means of payment that can offer you a host of additional benefits, such as the Mercedes-Benz insurance package or other exclusive insurance products. There's also the Mercedes-Benz magazine to inspire you with its fascinating features and reports. Further details are available from your Mercedes-Benz dealer.

Mercedes-Benz Financial Services. Mercedes-Benz stands for quality, innovation and safety – and the same applies to Mercedes-Benz Financial Services. Our innovative leasing and financing products are tailored to your financial needs and means, making it easy for you to secure the keys to your dream car. Once you are on the road, our insurance products offer you comprehensive protection on every trip. Finally, our service products ensure that your car is always in tip-top condition while keeping costs transparent and easily manageable. For a detailed quotation, please contact your authorised Mercedes-Benz dealer, who will be pleased to go through the latest financial services and terms and conditions with you.

Mercedes-Benz mobility. Your new car comes complete with the promise of feeling safe on the road. But if you should ever need assistance, Mercedes-Benz Service24h is there to help. Just call the freephone service hotline on 00800 1 777 7777¹. The integrated telematics service, Mercedes-Benz Contact², is even more convenient: a touch of a button is all it takes to contact the Mercedes-Benz customer centre. If you wish, relevant vehicle and position-related data are transmitted at the same time, thereby allowing the centre to react quickly and provide rapid on-site assistance. Also standard with your new car at no extra charge is the Mercedes-Benz Mobilo³ mobility package. Whether you have lost your key, had a breakdown which cannot be repaired immediately or suffered damage to the vehicle due to an accident or vandalism, Mobilo helps you reach your destination – anywhere in Europe. Whatever is holding you up, you will soon be able to resume your journey.

Mercedes-Benz Museum. Discover what has been moving the world for over 125 years, and embark on a fascinating journey through automotive history in the Mercedes-Benz Museum. More than 1500 exhibits covering an area of 16,500 square metres chart the unique heritage and innovative flair of the inventor of the motor car. From the very

first model through to the very latest, you will find one legendary car after another awaiting you. The museum is a spectacular sight in its own right too, thanks to an architecture that breaks away from traditional concepts and creates an unprecedented sense of space. Welcome to the Mercedes-Benz Museum – a world of innovation. www.mercedes-benz-classic.com/museum

Test drive. The unique feeling of driving a Mercedes cannot be put into words – you have to experience it for yourself. Take a test drive and find out first hand how it feels to drive your dream car. Please contact your nearest Mercedes-Benz dealer for details.



¹ Alternative: +49 69 95 30 72 77 ² Requires a factory-fitted radio, connected to an operational mobile phone. The only charge incurred is the cost of the mobile phone call to the landline network ³ Once the mobility guarantee has expired (four years), Mobilo can be extended to provide cover in the event of breakdown and insurance claims one year at a time for a maximum of 30 years, provided that regular maintenance is carried out by your Mercedes-Benz service partner

Interactive Owner's Manual and Mercedes-Benz Guides.

The website also offers an interactive tour, enabling you to acquaint yourself with your dream car. You can view key functions in detail, gain an insight into the car's inner workings or look at the benefits of each model. For further details, go to www.mercedes-benz.de/owners-manual. The "Mercedes-Benz Guides" app lets you explore the highlights of the individual models both online and offline. The app is available free of charge from the Apple® iTunes® Store (iOS) as well as the Google Play store (Android).

Mobile internet. The entire world of Mercedes-Benz can be accessed at any time with your web-capable mobile device - including specially adapted content for both smartphones and tablets. As well as an overview of all the passenger car models, there are insights into the entire brand world along with a wealth of entertainment offers and direct links to our range of services at www.mercedes-benz.com

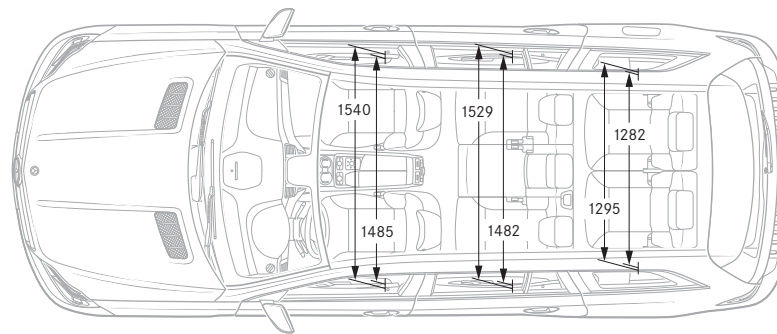
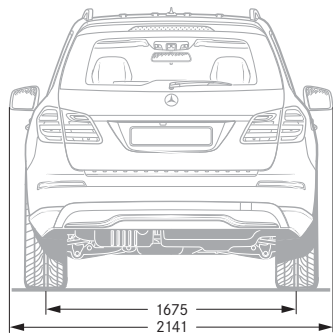
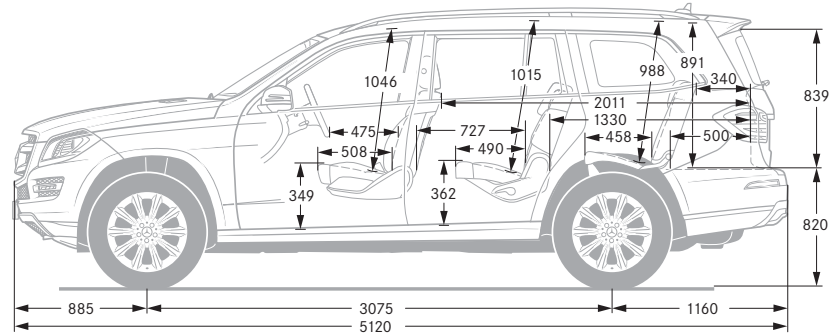
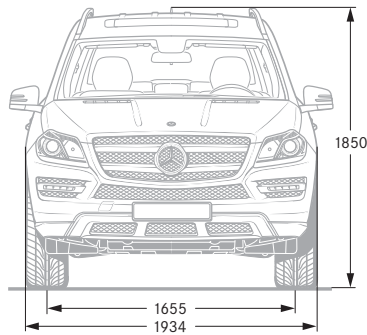
Mercedes-Benz service contracts. Vehicle-specific service contracts allow you to arrange individual cover for your Mercedes: for a small monthly premium, the Excellent service contract covers all service jobs including maintenance, wear and repairs for up to five years. Simply present your service card and you will be safe from any unwelcome financial surprises - and you can relax in the knowledge that your Mercedes will stay on top form for a long time to come. The Advance service contract provides a warranty extension, so you will be protected against unexpected repair costs even after the manufacturer's warranty or the Excellent service contract has expired - for up to ten years.



Accident repairs. Should the worst happen and you find yourself in need of repairs, with the Mercedes-Benz accident repair service you will receive the best possible assistance for your vehicle and ensure that its high-quality safety features are properly maintained. Whether you need paint, body or glass repair work carried out, the highly trained specialists at your Mercedes-Benz service partner will repair your Mercedes-Benz and get you quickly back on the road again. Further information is available from your authorised Mercedes-Benz dealer.



Dimensions



Paintwork

The paint system developed by Mercedes-Benz includes one of the best clearcoats on the automotive market and is a key factor behind the car's excellent value retention.

Non-metallic paints (standard)

- 040 black
- 650 calcite white

Metallic paints (option)

- 151 cinnabar red
- 197 obsidian black
- 755 tenorite grey
- 775 iridium silver
- 794 pearl beige
- 796 citrine brown
- 890 cavansite blue

Special paint (option)

- 799 diamond white metallic BRIGHT

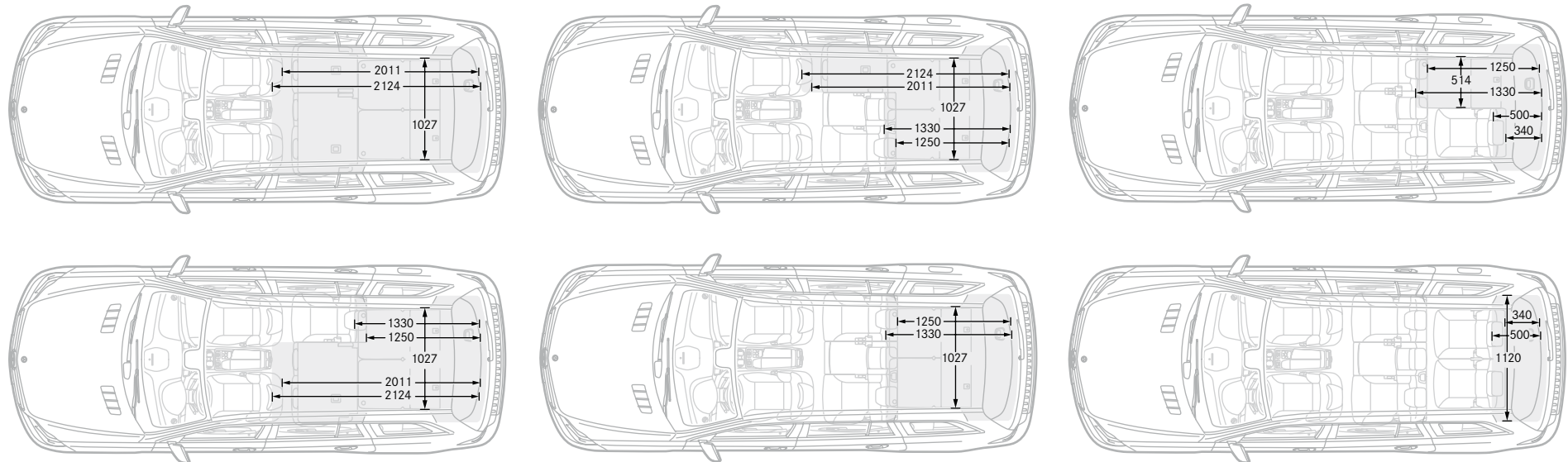
The luggage capacity is 680 litres to a maximum of 2300 litres and the payload 795 kg respectively. All measurements in millimetres. The dimensions shown are mean values and apply to standard-specification, unladen vehicles

Load compartment management

Excellent variability – the new GL-Class already has the individual solution for virtually every challenge on board. In the case of the standard-specification 7-seater, the load area can be enlarged in stages by simply folding forward the rear seats, meaning that the transport capacity required in each individual case can be flexibly adjusted.

In extreme cases this can turn the new GL-Class into a particularly generously sized 2-seater with a load compartment length of over two metres, a load compartment width of more than one metre (between the wheel arches) and a maximum load compartment capacity of 2300 litres when the vehicle is loaded to the roof. But that is by no

means all: the largest possible cuboid as a comparison unit may have a volume of 1252 litres, which translates as 1830 x 900 x 760 millimetres. If required, this means that the new GL-Class acquires an area that can even be used for bulky items and that is of a size one would normally expect to find in a delivery van rather than in a luxury SUV.



From top left to bottom right the illustrations show the load compartment length and width of the new GL-Class in each case, when used as a 2-, 3-, 4-, 5-, 6- and 7-seater. All data in millimetres

Technical data

	Diesel engine	Petrol engines	
	GL 350 BlueTEC 4MATIC	GL 500 4MATIC BlueEFFICIENCY	GL 63 AMG 4MATIC
No. of cylinders/arrangement	6/V	8/V	8/V
Transmission	Automatic	Automatic	Automatic
Total displacement (cc)	2987	4663	5461
Rated output ¹ in kW (hp) at rpm	190 (258)/3600	320 (435)/5250	410 (557)/5250-5750
Rated torque ¹ (Nm at rpm)	620/1600-2400	700/1800-3500	760/2000-5000
Compression	15.5	10.5	10.0
Acceleration from 0 to 100 km/h (s)	7.9	5.4	4.9
Top speed, approx. (km/h)	220	250 ²	250 ²
Tyres	265/60 R 18	275/55 R 19	295/40 R 21
Fuel	Diesel	Premium petrol	Super Plus petrol
Fuel consumption ³ (l/100 km)			
Urban	8.9-8.1	14.8-14.5	15.8
Extra-urban	7.5-6.9	9.6-9.3	10.3
Combined	8.0-7.4	11.5-11.3	12.3
CO ₂ emissions ³ (g/km) combined	192-209	262-269	288
Emission class	Euro 6	Euro 5	Euro 5
Tank capacity (l)/of which reserve approx.	100/12.0	100/12.0	100/14.0
Boot capacity (VDA) (l) ⁴	680-2300	680-2300	680-2300
Turning circle diameter (m)	12.40	12.40	12.45
Kerb weight ⁵ /perm. GVW (kg)	2455/3250	2445/3250	2580/3250
Perm. towing capacity unbraked/braked (kg)	750/3500	750/3500	750/3250

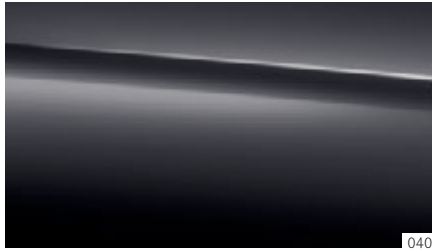
¹ Figures in accordance with Directive 80/1269/EEC in the currently applicable version ² Electronically governed ³ The figures shown were obtained in accordance with the prescribed measuring process (Directive [EC] 715/2007 in the currently applicable version).

The figures are not based on an individual model and do not constitute part of the product offer; they are provided solely for purposes of comparison between different vehicle models ⁴ Figures according to Directive 70/156/EEC, version 2000/40/EC

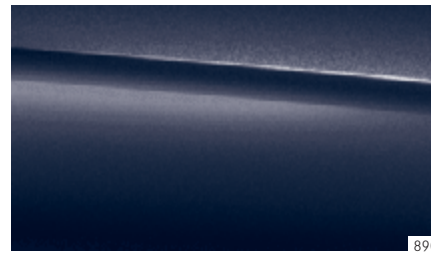
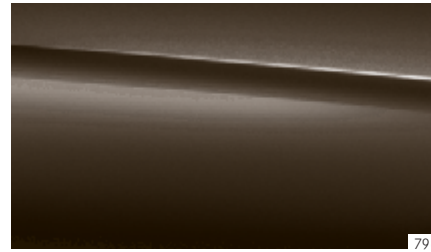
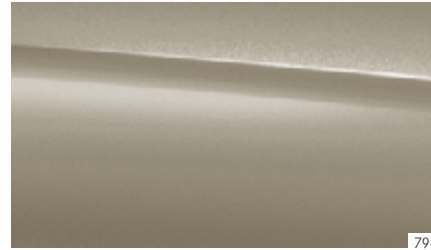
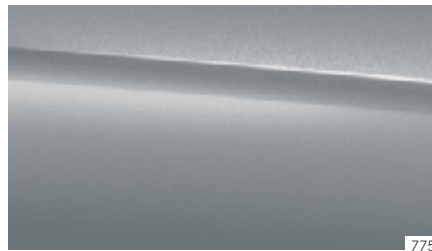
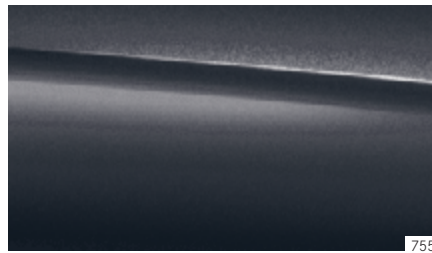
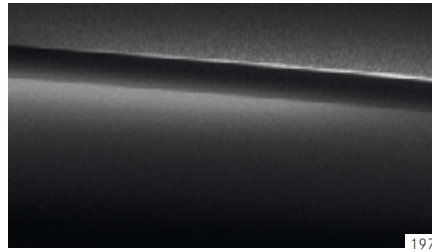
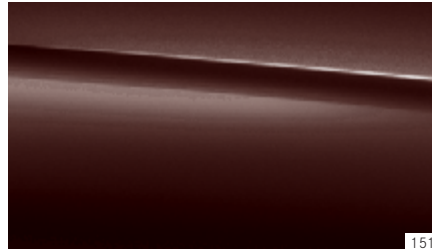
⁵ Figures in accordance with Directive 92/21/EC, version 95/48/EC (kerb weight with fuel tank 90% full, driver, 68 kg, and luggage, 7 kg) for standard-specification vehicles. Optional extras and accessories will generally increase this figure and reduce the payload capacity accordingly

Figures apply to engines with standard-fit 7G-TRONIC PLUS automatic transmission or AMG SPEEDSHIFT PLUS 7G-TRONIC in the GL 63 AMG. You can find further technical data at www.mercedes-benz.com

Non-metallic paints



Metallic paints



Special paint



Take-back of end-of-life vehicles. You can return your GL-Class to us for environment-friendly disposal in accordance with the European Union (EU) End-Of-Life Vehicle Directive. But that day lies a long way off.

A network of vehicle take-back depots and dismantlers has been established to make it as easy as possible for you to return your vehicle. You can leave it at any of these points free of charge and, by doing so, make an important contribution to completing the recycling process and conserving resources.

For further information about the recycling and disposal of end-of-life vehicles, and the take-back conditions, please visit the national Mercedes-Benz website.

Please note: changes may have been made to the product since this brochure went to press (12.07.2012). The manufacturer reserves the right to make changes to the design, form, colour and specification during the delivery period, provided these changes, while taking into account the interests of the vendor, can be deemed reasonable with respect to the purchaser. Where the vendor or the manufacturer uses symbols or numbers to describe an order or the subject of an order, no rights may be derived solely from these. The illustrations may show accessories and items of optional equipment which are not part of standard specification. Colours may differ slightly from those shown in the brochure, owing to the limitations of the printing process. This brochure is distributed internationally. It provides a general indication of the range of models, features, optional extras and colours available in various countries. Some of the models, features, optional extras and colours shown may not be available in your country or may only be available in a different specification. Additionally some models, features, optional extras and colours may only be available in combination with others. For current and more specific information in relation to the range of models, features, optional extras and colours available in your country, and their pricing, you should contact your nearest authorised Mercedes-Benz Passenger Car Dealer.

www.mercedes-benz.com