| volvo car <br> SERVICE AND PARTS BUSINESS |  |  | ( |
| :---: | :---: | :---: | :---: |
| Technical Journal |  |  |  |
| TITLE: <br> Oil leakage from plug in Variable Valve Timing pulley |  |  |  |
| $\begin{gathered} \text { REF NO: } \\ \text { TJ 29131.5.0 } \end{gathered}$ | ISSUING DEPARTMENT: <br> Technical Service | CAR MARKET: <br> United States and Canada |  |
| PARTNER: <br> 3 US 7510 Volvo Car USA |  | ISSUE DATE: 2016-10-17 | STATUS DATE: 2016-10-20 |
| FUNC GROUP: 2150 | FUNC DESC: Transmission | Pag | of 9 |

## "Right first time in Time"

## Attachment

| File Name | File Size |
| :--- | :--- |
| TJ29131-1.jpg | 0.2297 MB |
| TJ29131-2.jpg | 0.0285 MB |
| TJ29131-3.jpg | 0.0800 MB |
| TJI-475358-1_1_2_en-US.pdf | 1.1008 MB |

## Vehicle Type

| Type | Eng | Eng <br> Desc | Sales | Body | Gear | Steer | Model Year | Plant | Chassis range | Struc Week <br> Range |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| 138 | 40 | B4204T11 |  |  |  |  | $2016-2016$ | 36 | $0097323-0103481$ | $201535-201550$ |
| 1XX | 26 |  |  |  |  |  | $2014-2015$ |  | - |  |
| 1XX | 40 |  |  |  |  |  | $2014-2015$ |  | - | $201346-201406$ |
| 1XX | 40 |  |  |  |  |  | $2016-2016$ |  | $0000001-9999999$ | $201533-201538$ |
| 1XX | 49 |  |  |  |  |  | $2014-2015$ |  | - |  |
| 256 | A2 | B4204T27 |  |  |  |  | $2016-2016$ | 21 | $0000001-9999999$ | $201533-201538$ |
| 256 | BC | B1BPHEV |  |  |  |  | $2016-2016$ |  | $0000001-0000009$ | $201533-201538$ |

CSC Customer Symptom Codes

| Code | Description |
| :--- | :--- |
| BU | Lubrication and oil system/Incorrect fluid level |
| J9 | Lubrication and oil system/Oil leakage |

VST Operation Number

| VST Operation Number | Description |
| :--- | :--- |
| $36050-2$ | Calibrating/Identifying with VIDA |
| $98533-2$ | Plug VVT-Units,inc. camshaft belt and cleaning acc. to TJ29131 |
| $98532-2$ | Plug VVT-units replace acc. to TJ29131 |

## DTC Diagnostic Trouble Codes

Rows beginning with * are modified
Note! If using a printed copy of this Technical Journal, first check for the latest online version.

## Text

## DESCRIPTION:

Added vehicle type + engine
Customer may experience a low oil level warning in DIM and /or oil leakage from the engine.
The oil may leak due to a crack in the plug from the VVT pulley (see attached photo).

## SERVICE:

Replace both plugs in both VVT-pulleys according to the attached instruction. Plug PN: 31375877 If the timing belt is effected with oil, replace the timing belt according to Vehicle Information Diagnostic for Aftersales (VIDA) instructions.

## VEHICLE REPORT:

Yes, please submit a Vehicle Report if the service solution described in this TJ has no effect. Use concern area "Vehicle Report" and sub concern area "Support not needed", use function group 2150.

To view TJ attachment continue to next page. This TJ has four attachments.




Volvo Car Customer Service
TJ Instruction VCC-475358-1

| Title | Plug VVT unit | Page | $1(4)$ |
| :--- | :--- | :--- | :--- |
| Action | Product fix | Operation number: | $98532-2$ |
|  |  |  | $98533-2$ |
|  |  |  | $36050-2$ |


| Issue | Date | Reason |
| :--- | :--- | :--- |
| 1 | $2014-06$ | First issue |

## Affected vehicles

| Model year | Model | Engine |
| :--- | :--- | :--- |
| 2015 | S60 (11-) | B4204T11, T12, T9 |
| 2015 | S80 (07-) | B4204T11, T12 |
| 2015 | V60 | B4204T11, T12, T9 |
| 2015 | XC60 | B4204T11, T12, T9 |
| 2015 | XC70 (08-) | B4204T11 |
| 2016 | XC90 (16-) | B4204T27, B1BPHEV |

## Materials

| Materials | Qty. | Part No. | Notes |
| :--- | :--- | :--- | :--- |
| Plug | 2.0 | 31375877 |  |
| Engine oil | 0.5 | 31392923 | (CN only 933382831); |
|  |  |  |  |

## Removal

|  | Note! Removal steps in this procedure may <br> contain installation details. |
| :--- | :--- |

Remove right front wheel, refer to:
Removal, replacement and installation
7 - Springs and wheels
77 - Wheels, tyres, hubs
771 - wheel and wheel trim

Remove engine pad right, refer to:
Removal, replacement and installation
2 - Engine with mountings and equipment
21 - Engine
218 - engine mounting

Remove the auxiliaries belt, refer to:
Removal, replacement and installation
2 - Engine with mountings and equipment
21 - Engine
215 - transmission



Torque:
Plug VVT unit, 5 Nm


## Installation

To install, reverse the removal procedure.

Check the oil level according to: VIDA/ DIAGNOSTICS/VEHICLE COMMUNICATION/ ECM/Advanced/General/Miscellaneous

